FORM N: DETAILED SPECIFICATIONS 21012

FRONT LOADER RECYCLING TRUCK

1. INSTRUCTIONS FOR COMPLETION OF SPECIFICATIONS

- 1.1 All items in these specifications should be answered indicating compliance or non-compliance.
- Bidders shall state "yes" for compliance or state "deviation", or give a reply where requested 1.2 to do so. Deviations and/or equivalents shall be clearly stated and fully detailed. Deviations and/or equivalents will be considered subject to evaluation. In every instance where a brand name or design specifications is used, the City will also consider deviations and/or equivalents.
- Lengthy explanations of deviations may be included in a separate document and must reference the 1.3 appropriate Detailed Specification.
- 1.4 Each Bidder is required to fill in every blank. Failure to do so may be used as a basis for rejection of bid.
- 1.5 It will be the responsibility of the Bidder to inform the City of any errors or omissions in these Detailed Specifications, for under this Contract, the Contractor shall be held responsible to ensure that the manufacturer will be responsible for the design, performance, reliability and satisfactory operational function of the unit.

2. **DESCRIPTION OF EQUIPMENT**

- 2.1 These specifications describe Front Loader Recycling Truck and other equipment and features as specified herein. The truck will operate up to 7 days a week, year-round collecting 6-cubic meter front load recycling bins from six (6) City of Winnipeg Recycling Depots with an average of 2 loads per day delivered to the Materials Recovery Facility (MRF). The majority of the times the truck will travel on paved surfaces with some uneven surfaces along the way. Locations will range from 4R Winnipeg Depots, Community Recycling Depots, Brady Road Resource Management Facility and the MRF. The truck will be picking up and transporting Single Stream Recycling material which consists mainly of paper products, cardboard and empty containers, but also may include some unacceptable items including garbage as well as periodic loads of garbage collected separately.
- The Front Loader Recycling Truck shall be a new 2022 model year or newer. 2.2
- 2.3 The Front Loader Recycling Truck and all other items/components shall be the manufacturer's latest model. The equipment shall be furnished complete and ready for operation. Any parts or accessories not specifically mentioned, but which are required to complete and place the equipment and associated attachments in successful operation shall be furnished as though specifically mentioned in these specifications. The equipment and associated attachments, and all parts thereof, shall conform in strength and quality of material and workmanship, to the best standards and engineering practice of the industry.
- 2.4 The ratings specified herein merely state the minimum values acceptable to the City, not implying that those values are sufficient for the design of the particular equipment being bid.

3. OTHER SPECIFICATIONS AND STANDARDS

- All applicable SAE Standards form an integral part of the vehicle specifications and shall have 3.1 precedence in any conflict concerning minimum acceptable standards.
- 3.2 Where applicable, the Front Loader Recycling Truck shall comply with the applicable regulations:

Transport Canada, National Safety Mark, NSM: http://www.tc.gc.ca/eng/acts-regulations/acts-road.htm

Manitoba Safety and Health Regulation, Parts 12, 16, 22:

https://www.gov.mb.ca/labour/safety/pdf/1 2016 wsh ar oc.pdf

Canadian Motor Vehicle Safety Standards C.M.V.S.S.

Motor Vehicle Safety Regulations (justice.gc.ca)

The City of Winnipeg Tender No. 288-2022

Manitoba Highway Traffic Act regulations and requirements including, but not limited to, a Manitoba Government Inspection with Safety Sticker.

http://web2.gov.mb.ca/laws/regs/index.php?act=h60

Canadian Standards Association, CSA:

http://www.csagroup.org/

Under Writers of Canada, U/L:

Underwriters Laboratories of Canada (ULC)

Society of Automotive Engineers, SAE:

http://www.sae.org/

City of Winnipeg Lighting Visibility Standard:

http://winnipeg.ca/matmgt/pdfs/PublicWorksEquipLightingVisibility.pdf

Manitoba Building Code:

https://web2.gov.mb.ca/laws/regs/current/ pdf-regs.php?reg=31/2011

- 3.3 The completed unit shall include a Manitoba Government Inspection with Safety Sticker.
- 3.4 Where applicable, the manufacturer/installer shall affix their National Safety Mark (NSM) certification sticker on each unit.
 State NSM number: ______

4. FUEL

4.1 The equipment shall be fully fuelled upon delivery (no exceptions).

5. REFERENCES

5.1	Provide five (5) references where this equipment is used in a working environment where clima conditions are similar to the City of Winnipeg.	ıtic

6. MAKE & MODEL

6.1 State year, make and model being bid:

Model	'ear:
Make:	
Model:	

7. PERFORMANCE RELIABILITY

- 7.1 Shall be capable of consistent top performance for loading, transporting and dumping during all seasons which are normal to the City of Winnipeg.
- 7.2 The equipment shall be capable of consistent top performance in City of Winnipeg Environment. Note: The City of Winnipeg has four seasons with ambient temperatures ranging from approximately 90°F (32°C) to -40°F (-40°C).

8. WEIGHT DISTRIBUTION

8.1 The completed vehicle shall not exceed the City of Winnipeg's limits gross vehicle weight, axle and tire loads with the unit (including the chassis) fully fuelled and operational with two (2) operators and including a full payload.

Note:

The City of Winnipeg and the Province of Manitoba limits the gross vehicle weight and axle and tire loads to

- Front axle (steering axle) 7300 kg (16,094 lbs.)
- Rear axle (single axle) 9100 kg (20,062 lbs.)
- Tire load 9 kilograms for each millimetre width of tire (approx. 500 lbs. per inch of tire width)

9. WEIGH SCALE TICKET

9.1 Where applicable, the Contractor shall provide a certified weigh scale ticket upon delivery of the completed unit. The Scale Ticket shall include front and rear axle weights fully fuelled and operational including two (2) operators.

10. SPECIFICATIONS

Cab and Chassis Specifications

10.1	Make	State: make:	
10.2	Model	State: model:	
10.3	Model Year	State: model year:	_
	GVWR		
10.4	Total	 64,000 lbs. As required for a 40 yd³ front loader recycling truck State:	
10.5	Front	 20,000 lbs. As required for a 40 yd³ front loader recycling truck State:	
10.6	Rear	 44,000 lbs. As required for a 40 yd³ front loader recycling truck State:	
10.7	GCWR	State: GCWR:	_
	Dimensions		
10.8	Wheelbase (WB)	As required for a 40 yd ³ front loader recycling truck State: WB:	

10.9	Cab to Axle (CA)	As required for a 40 yd³ front loader recycling truck State: CA:	
10.10	After Frame (AF)	As required for a 40 yd³ front loader recycling truck State: AF:	
	Engine		
10.11	Туре	Tier IV Final Diesel, inline 6-cylinder	
10.12	Horsepower	Approximately 360 HP gross State: HP:	
10.13	Torque	Approximately 1150 - 1250 lb-ft State: torque:	
10.14	Radiator	AluminumApproximately 1200 square inchState: size:	
10.15	Fan Drive	 Two-speed type Direct drive Residual torque device for disengaged fan speed Complete with dash switch 	
10.16	Air Cleaner	Heavy-dutySingle element, dry typeSuitable for application	
10.17	Coolant	Extended Life CoolantFreeze protection to -40°C	
10.18	Block Heater	 Immersion type Approximately 1000 Watt Recessed plug with weather proof cover State: Location of block heater: 	
10.19	Engine Shut Down	Low oil pressure / high water temperature	
10.20	Anti-Idling Programming	Anti-Idle shut down to be providedProgrammed for customer preference	
		Note: Programming to be determined at pre-production meeting	
10.21	Cold Weather Starting Aid	Air Intake Warmer	
10.22	Fuel Shut-Off	Electric solenoid type	
10.23	Air Intake	Dual under-hood/outside air intakeSuitable for application	
10.24	Air Intake Restriction	Dash mounted restriction indicator	

10.25	Oil Drain Plug	Magnetic type	
10.26	Oil Filter	Full flow, spin-on type	
10.27	Fuel Filter	Spin-on type	
10.28	Fuel Line Primer Pump	Required:	
10.29	Coolant Filter	If Available	
		<u>Or</u>	
		Coolant Maintenance Program Extended life coolant maintenance is test strip every approximately 500 hours and fluid change at 10,000 hours.	
		State:	
		type:test strip and fluid change intervals:	
10.30	Coolant Hoses	Silicone type, Gates Blue Stripe or	
		premium type hoses State: type:	
10.31	Air Compressor	Water cooled	
		Pressure lubricated Approximately 4.9 after	
		Approximately 18 cfm State: cfm:	
10.32	PTO Accommodation	Supply all necessary equipment for the operation of a PTO Future Programming: To disengage the PTO when 5 kph is reached To disengage the PTO to prevent the driver from driving off Power take-off engagement switch OEM dash mounted switch c/w warning light, labelled All switches and programming for body operations to be the responsibility of the	
		chassis supplier	
40.00	Transmission	A.W. 4700 D.D.O. 111 O. 1	
10.33	Transmission	 Allison 4500 RDS with 6-speed programming Ratio shall be as per inter-city application. Transmission shall come with Load Base Management Programming Transmission to PTO to operate the body 	
10.34	Allison SCAAN	Required: Provided at time of delivery	
10.35	Transmission Fluids	Synthetic	

10.36	Shift Selector	Console mountedPush buttonState: type:	
10.37	Cooling Capacity	 Water to oil transmission cooler Per Manufacturer's recommendation for severe duty cycle 	
10.38	Oil Level Dipstick	Bayonet typeHigh- and low-level markings	
10.39	Transmission Drain Plug	Magnetic type	
	Front Axle		
10.40	Front Axle	 Meritor 20,000 lbs. capacity With synthetic fluid State: capacity:	
	Rear Axle		
10.41	Rear Axle (Tandem)	 Meritor 44,000 lbs. capacity With synthetic fluid State: capacity:	
10.42	Ratio	For 110 km/hr State: ratio:	
10.43	Inter-Axle Lock	Required: with dash mounted switch	
10.44	Differential Lock	Drive axleDash mounted switch	
10.45	Rear Axle Temperature Gauge	 Gauge located in-cab visible to driver Sensor protected from road spray or debris 	
10.46	Hub Seals	Oil lubricated front and rear type	
	Front Suspension		
10.47	Туре	Taper-leaf spring23,000 lbs. capacity	
	Rear Suspension		
10.48	Rear Suspension	 Air ride suspension Approximately 44,000 - 46,000 lbs. capacity Suitable for application State: capacity:	
10.49	Suspension Control Valve	 Manual dump valve for air suspension Dash mounted switch Indicator light Gauge and buzzer 	

10.50	Auto Refill	Required: at 5 km/hr	
		Exact speed will be determined at a pre- production meeting	
	Weigh Scale System		
10.51	Weigh Scale System	 Rear Suspension Load Gauge Display Message in Cluster Display System must be tested and calibrated prior to delivery 	
	Cab		
10.52	Туре	Low Cab Forward (LCF) design suited for application	
10.53	Cab Construction	Aluminum or Galvanized Steel State: material type:	
10.54	Drive Configuration	Left Hand Drive	
10.55	Cab Tilt	Hydraulic tilt Approximately 65 degrees	
10.56	Front Windshield	Designed for maximum visibility for a front loader recycling body	
10.57	Look-Down Door Window	Lower right-hand door	
10.58	Cab Mounts	Air suspension	
10.59	Grab Handles	Dual exteriorDual InteriorState: locations:	
10.60	Entrance Steps	Dual each side,Open grate / grip type	
10.61	Air Conditioning	Required:	
10.62	Hood	 High visibility hood Tilting Stationary chrome grille State: hood type:	
10.63	Hood Fender Extensions	FrontRubber	
10.64	Cab Interior / Trim	 Extreme climate insulation Cloth or vinyl headliner on roof, door panels and rear interior of cab 	
10.65	Cab Silencer Package	Required: for minimal decibel level	

10.66	Hood/Firewall/Engine Insulations	Insulated: • Hood liner • Engine cover • Firewall • Splash panels	
10.67	Floor Covering	Rubber mat with under-padding	
10.68	Floor Mats	 Qty two (2) Rubber	
10.69	Driver's Seat	High backAir suspensionFoldable armrestsSeatbeltHeavy-duty cloth upholstery	
10.70	Passenger Seat	High backAir suspensionFoldable armrestsSeatbeltHeavy-duty cloth upholstery	
10.71	Dashboard	Ergonomic (Wing) Design State: design:	
10.72	Sun Visors	Dual flip-up type	
10.73	12-Volt Power Outlet	Required: Two (2) with independent circuit	
10.74	Radio	 Factory installed AM/FM Blue Tooth capability USB input Auxiliary input 	
10.75	Radio Auxiliary Control	 Mounted in steering wheel Radio function control Bluetooth answer/disconnect	
10.76	2-Way Radio Circuit	Independent 20 Amp circuitIgnition poweredWired under dash, looseLabelled	
10.77	USB Ports	 Qty two (2) Located in instrument panel	
10.78	Keyless Entry System	Remote with: • Panic alarm and horn beep lock confirmation • Auxiliary buttons for other functions • Include three (3) key Fobs State: auxiliary functions that are available:	

10.79	Dome Light	Dome light with driver and passenger door switches	
10.80	Heater / Defroster	 High output Capable of keeping all windows clear at an outside temperature of -40°C 	
10.81	Brake, Accelerator, Pedals	Floor or hanging type brake and accelerator pedals State: style:	
10.82	Horn	Dual electric	
10.83	Air Horn	Single trumpetLanyard pull cord	
10.84	Exterior Mirrors	 Suited for application Tri-Plane Mirror System Heated Lighted Motorized adjustment Mounted on doors 	
10.85	Down-View Mirror	ConvexOver passenger door	
10.86	Windows & Windshield	Tinted	
10.87	Power Windows	Power driver and passenger side	
10.88	Doors	Power door locks	
10.89	Windshield Wipers	Electric intermittent	
10.90	Wiper Blades	Heavy duty with winter type boot	
10.91	Windshield Washers	Electric, with spray nozzles on wiper blades	
10.92	Bug Screen	Mounted behind grille	
10.93	Winter Front	Heavy-duty vinyl with twist lock or snap type fasteners	
10.94	Exterior Sunshade	Includes integral clearance/marker lights	
	Frame		
10.95	Frame	 Single rail Heat treated alloy steel As required for a 40 yd³ front loader recycling truck 	
10.96	Rust Inhibitor (Frame/Cross Member)	Applied prior to body installation State: type and brand:	
10.97	Chassis Fasteners	Grade-8 threaded hex headed frame fasteners	

	Front Bumper		
10.98	Туре	Heavy dutyChrome steelFull widthLicense plate bracket	
10.99	Bumper Markers	Suitable for a 40 yd³ front loader recycling truck	
	Towing		
10.100	Tow Hooks Brakes	Front and rearMounted	
10.101	Brakes	 Air ABS Suitable for application	
10.102	Slack Adjusters	Front and rearClearance sensingAutomatic typeGreasable slack adjuster pins	
10.103	Parking Brake	Required:	
10.104	Parking Brake Alarm	Alarms sounds when vehicle park brake is "NOT" SET, with ignition "OFF" and any door opened	
10.105	Brake Chambers	Front and rearVented type	
10.106	Dust Shields	Front and rear	
10.107	Air Compressor	Approximately 18 cfm State: cfm:	
10.108	Air Tanks	Aluminum tanks State: qty: State: locations:	
10.109	Tank Straps	 Aluminum, stainless-steel or 3/16 dia. nylon coated aircraft cable 1/16 in. rubber or neoprene isolators to prevent galvanic corrosion State: strap type: 	
10.110	Moisture Ejector	Required: heated in all air tanks	
10.111	Drain Valves	Required: for each tank • Manual • Chain or cable operated	

10.112	Air Dryer	Air dryer with heater	·
		State: make:	
		State: model:	
		State: location:	
	Steering		
10.113	Туре	• Power	
10.114	Steering Column	Adjustable	
		Tilt/telescopic	
	Exhaust System		
10.115	Configuration	Stationary extreme outboard	
		Chrome vertical discharge	
		Under-frame routing	
		Vertical portion cab mounted Discharge tip shall have a backglock	
		 Discharge tip shall have a backslash type end 	
		State: exhaust location:	
10.116	Overall Exhaust Height	 Approximately 12 in. higher than body 	
10.110	Overall Exhaust Height	 Not to impede body installation 	
10.117	Exhaust Heat Shield	Chrome	
		Over exhaust next to cab door	
	Electrical Systems		
10.118	Chassis Wiring	Multiplex wiring	
		Colour coded	
		Continuously numbered	
10.119	Electrical Connectors	• Plug-in	
		Sealed type	
10.120	Anti-Corrosion Electrical	Controllers and sensitive electrical	
	Package	components (PCM, Harnesses etc.) mounted in cab	
		State: location:	
10.121	Alternator	Heavy Duty, Brushless type	
		• 160 -180 Amp	
		Pad Mount Remete Sense	
		Remote Sense State: make:	
		State: make:State: model:	

10.122	Starter	Heavy Duty Thermal Over-Crank Protection State: make: State: model:	
10.123	Circuit Breakers	Auto-resetReadily accessible	
10.124	Batteries	 Three (3) batteries Maintenance free 12-volt, Group 31 Approximately 2200 CCA combined Exposed connectors sealed with dielectric grease 	
10.125	Batteries Location	 Under cab or frame mounted Complete with battery box – steel with cover Readily accessible 	
		Note: Batteries not to impede with the installation of the Body	
		State: location:	
10.126	Battery Disconnect Switch	In-cab mountedLockable with padlockState: location:	
10.127	Battery Boost Terminal	 Remote battery boosts terminal(s) Protected from road spray State: location: 	
10.128	Cab Marker Lights	Cab or Sun Visor Marker LightsLED	
10.129	2-Way Radio Circuit	Independent 20 Amp circuitIgnition poweredWired under dash looseLabelled	
10.130	Accessory Switches	As Required for body installation Complete and wired for body installation Wired through the ignition and Acc circuit PTO, Beacon and Auxiliary Labeled Backlit	
10.131	Mega Fuse Box	 Located in-cab or under-cab Sealed, protected from road spray State: location: 	
10.132	Work Lights	 Toggle Switch - Lighted; on Instrument Panel Wiring Effects for Body Installer Furnished Back of Cab Light 	

Fuel Tanks

10.133	Fuel Tank	 Aluminum Largest capacity available Shall not impede in the installation of the body State: capacity:	
10.134	Diesel Exhaust Fluid (DEF) Tank	 Approximately 28 L (7.3 US gal) capacity Heated Labelled "DEF ONLY" State: capacity:	
10.135	Tank Straps	 Aluminum, stainless-steel or 3/16 dia. nylon coated aircraft cable 1/16 in. rubber or neoprene isolators to prevent galvanic corrosion State: strap type:	
10.136	Fuel/Water Separator	 Heated Drainable Includes water-in-fuel sensor Mounted under hood, on engine Protected from road spray 	
	Rims, Wheels and Hubs		
10.137	Front Wheels	AluminumHub pilotedRated for requested GVWR and application	
10.138	Rear Wheels	AluminumHub pilotedRated for requested GVWR and application	
10.139	Hub Seals	Oil lubricated	
10.140	Wheel Nut Indicators	Required: on all wheel nuts	
	Tires		
10.141	Front Tires	 Waste Haul Goodyear G296 WHA DuraSeal 425/65R22.5 20-ply Load Range L Puncture Sealing Technology Snow, mud and ice rated 	

10.142	Rear Tires	 Waste Haul Goodyear Armor Max Pro Grade MSD DuraSeal 11R 22.5 16-ply Load Range H Puncture Sealing Technology Snow, mud and ice rated 	
	Mud Flaps		
10.143	Mud Flaps	Front and rearOEMMoulded	
	Instrumentation		
10.144	Instrumentation	 Oil Pressure Gauge Coolant Temperature Gauge Transmission Oil Temperature Gauge Voltmeter Gauge Air Reservoir Pressure Gauge with LAP Warning Light and Buzzer Low Oil Pressure Warning Light and Buzzer High Water Temperature Warning Light and Buzzer Speedometer and odometer 	
10.145	Engine Hour-Meter	 Non-Resettable Hobbs Engine Meter Dedicated Integrated into the dash Visible to operators at all times 	
	Colours		
10.146	Exterior Colour	White	
10.147	Interior Colour	Grey	
10.148	Frame and Suspension	Primed and finished with Black Imron 5000	
	Safety		
10.149	Flare Kit	Three (3) triangular reflectorsCVSA approved.Kit must be mounted or secured	
10.150	Fire Extinguisher	 5 lbs. Fire Extinguisher ABC type Installed and secured State: location: 	

10.151 Back-Up Cameras

Required: Quantity two (2)

- Location # 1 back of vehicle
- Location # 2 top of cab complete with protective guard
- Wiring and switches only body installer to provide cameras
- · Switch provided for second camera



10.152 Back-Up Camera Screen

In-Dash (Ergonomic (Wing) Dashboard)

10.153 Back-Up Alarm

- Approximately 102 dBA
- Mounted to be protected from damage

10.154 Pre-Trip Exterior Light Inspection

Programmed:

When activated, the vehicle lights repeatedly flash in a specific sequence to allow the operator to verify that the exterior lights are functioning.

The light test sequence tests:

- Park Lights
- Headlights (low and high beams)
- Right/left front/rear turn lights
- · Brakes Lights
- Beacon(s)
- Strobe Lights
- Clearance Lights

10.155 Warning Light Over Ride

Programmed:

Rear strobe lights to be programmed to allow for an over-ride for turn signals and brake lights when strobe lights are on.

Other drivers will be able to determine if the truck is stopping or turning when strobe lights are on.

Body Specifications

Body Certification 10.156 **Body Certification** Body manufacturer is: • ISO9001 Certified • ANZI 245.1 Safety Standard Compliant **Body Capacity** 10.157 **Total Body Capacity** Approximately 40 cu yd. (including hopper and tailgate) State: total body capacity: _ 10.158 **Body Capacity** Approximately 22 cu yd. State: body capacity: ___ 10.159 **Tailgate Capacity** Approximately 6 cu yd.

State: tailgate capacity: ___

Approximately 12 cu yd. **State:** hopper capacity: ___

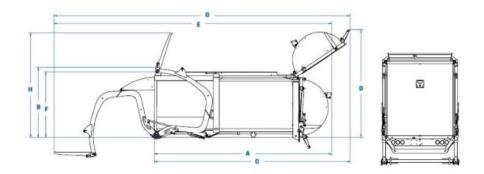
Body Dimensions

Hopper Capacity

10.160

Use the following line drawings for specifications 10.161 to 10.169

Note: Line drawings are for illustrative purposes only and may not be exact representation of unit



10.161	A. Overall Length with Arms Stowed, Tailgate Closed	Approximately 299 in. State: overall length:	
10.162	Overall Width	Approximately 102 in. State: overall width:	
10.163	B. Overall Height above Frame with Arms Stowed, Tailgate Closed	Approximately 118 in. State: overall height:	
10.164	C. Overall Length with Arms Stowed, Tailgate Open	Approximately 329 in. State: overall length:	
10.165	D. Overall Height above Frame with Arms Stowed, Tailgate Open	Approximately 181 in. State: overall height:	

10.166	E. Overall Length with Arms/Forks Down, Tailgate Closed	Approximately 468 in. State: overall length:	
10.167	F. Overall Height above Frame with Arms/Forks Down, Tailgate Closed	Approximately 110 in. State: overall length:	
10.168	G. Overall Length with Arms/Forks Down, Tailgate Open	Approximately 498 in. State: overall length:	
10.169	H. Overall Height above Frame with Arms Stowed/Forks Up, Tailgate Closed	Approximately 175 in. State: overall height:	
10.170	Empty Body Weight	Approximately 15,500 lbs. State: body weight:	
	Controls		
10.171	Tailgate	 In-cab electric rocker switch Tailgate up / tailgate down State: control method: 	
10.172	Top Hopper Door	In-cab electric rocker switch State: control method:	
10.173	Packer	 In-cab electric push buttons Protected to prevent accidental activation Stop, Pack, Retract, Eject Auto Pack - engaged when arms drop below windshield with on/off switch Emergency stop provided to stop packer ram movement at any time State: control method: 	
10.174	Arms and Forks	Drive Position Main Control Pneumatic Joystick, one (1) handle - arm & fork actuation State: control method:	
	Hopper		
10.175	Container Loading	 The City of Winnipeg will use a front-load container system for its recycling operation Bins sizes up to 8 cu yd. meeting WASTEC standards 	
10.176	Hopper Design	Hopper will have a useable capacity to accommodate container sizes up to 8 cu yd.	

10.177	Dimensions	All dimensions are approximate: • Depth 93.25 in. State: • Length 91.0 in. State: • Width 80.0 in. State:	
10.178	Hopper Walls	0,156" (4.0 mm) (Hardox AR450, 175,000 psi. or equivalent). State: material gauge thickness:	
10.179	Hopper Floor	3/16" (4.8 mm) (Hardox AR450, 175,000 psi or equivalent). State: material gauge thickness:	
10.180	Hopper Access Door	 Hinge type Installed on curb side for safety Includes ladder Allows access to hopper A proximity switch must be installed outside the hopper and all hydraulic functions are cancelled if the access door is open Approximate size 36.75 x 26.25 in. 0.156" (4.0 mm) (Hardox AR450) 175,000 psi or equivalent. State: material gauge thickness: 	
10.181	Hopper Top Door	 Horizontal sliding Approximate 91 x 80 in. opening 14-gauge thickness State: opening size: material gauge thickness: 	
10.182	Protective Mesh	Mesh/screen in front of Packer blade to prevent material overflow	
10.183	Hopper Clean Out Sump	With door (street side)	
10.184	Hopper Wind Flanges	Extended Hopper Wind Flanges (6" high)	
	Body Construction		
10.185	Body Roof	1/8" (3.2 mm) (Hardox AR450, 175,000 psi or equivalent) State: material gauge thickness:	
10.186	Body Sides	1/8" (3.2mm) (Hardox AR450, 175,000 psi or equivalent). State: material gauge thickness:	
10.187	Body Floor	3/16" (4.8 mm) (Hardox AR450, 175,000 psi or equivalent). State: material gauge thickness:	
10.188	Rear Underside Guard	Body is equipped with a rear underside guard	

10.189	Body Reinforcing	reinforcing design:	
	Rear Tailgate		
10.190	Rear Tail Gate Design	 The rear tailgate: Hydraulically operated Double acting cylinders Bustle type complete with an automatic lock mechanism including a roller on lock pins to avoid wear due to friction A reinforced tubing is welded at the bottom of tailgate to ensure maximum resistance 	
10.191	Tailgate Construction	1/8" (3.2mm) (Hardox AR450, 175,000 psi or equivalent) State: material gauge thickness:	
10.192	Auto-Latch Mechanism	State complete details of the auto-latch mechanism:	
10.193	Rubber Seal	A rubber seal is installed on the tailgate to prevent liquid leakage and banging on back of body	
10.194	Safety Prop	Provided for tailgate	
10.195	Tailgate Dimensions	State dimensions of tailgate:	
10.196	Tailgate Operation	State complete details of tailgate operation and design:	

	Packer		
10.197	Packer Design	 Plow shape to improve material compaction, to direct debris into the body, away from the back area of the packer and reduces daily clean out time Unitized, integral with body Blade is full-eject type Guided by 2 rails made of steel grade 	
10.198	Cylinders	 Double-acting telescopic hydraulic cylinders Cylinder rods – nitrated Equipped with steel shavers 	
10.199	Upper Face Plate	0.156" (4.0 mm) (Hardox AR450, 175,000 psi or equivalent) State: material gauge thickness:	
10.200	Lower Face Plate	1/4" (6.4 mm) (Hardox AR450, 175,000 psi or equivalent) State: material gauge thickness:	
10.201	Packer Panel Wear Shoes and Tracks	Chromium overlay	
10.202	Load Discharge	State complete details of load discharge operation and design:	
	Canopy Sweeper		
10.203	Canopy Sweeper	Debris swept back into the hopper and not allowed to fall on the ground	
	Load Management		
10.204	System	Measure the weight of the load with a load management software	
		State complete details of the load management system:	

Hydraulics

10.205	Hydraulic System	 Front gear pump Approximately 60 gpm Directional valve has 5 sections with air actuator Hydraulic deceleration valve Return line filter (7 micron) Suction line strainer (100 mesh) 	
10.206	Hydraulic Tank	 Aluminum Capacity approximately 60 gallons Equipped with: Magnetic drain plug Oil level sight gauge Shut-off valves in suction line Check valve on return 	
10.207	Top Cover	Hydraulic front pump top cover	
10.208	Hoses and Pipes	 4-wire braided hose High burst capacity Reinforced with nylon wrap to prevent chafing Hydraulic tubing is used where flexibility is not needed All hydraulic tubing is securely clamped to prevent vibration, abrasion and excessive noise All pipes are zinc coated to prevent corrosion 	
10.209	Auto Throttle	Throttle Advance Toggle SwitchON / OFF / Auto	
10.210	Cycle Times	State complete cycle times: Arms up: Arms down: Forks up: Forks down: Packer extend: Packer retract: Top door complete cycle: Tailgate open: Tailgate close:	
10.211	Alarms	Low hydraulic oil levelHydraulic oil temperature	

Forks

	FUIKS		
10.212	Dimensions	 Meets Waste Equipment Technology Association (WASTEC) recommendations 	
		 All dimensions are approximate: Thickness 1.0 in. State: Length 70.0 in. State: Usable height 52.5 in. State: Inside width 75.5 in. State: 	
	Lift Arms		
10.213	Design	 Variable arm sections increase strength where needed, improve visibility and reduce weight The body is protected from arm impact during container dumping with two rubber "dock" type bumpers bolted to the body midpoint frame posts Equipped with a hydraulic deceleration valve which is activated by the arm pivot shaft to cushion lift cylinder action at the dump position 	
10.214	Arms – Load Rating	Approximately 10,000 lbs. State: load rating:	
10.215	Arm Lifting Capacity	Approximately 8,000 lbs. State: arm lifting capacity:	
	Lighting		
10.216	Stop, Directional, Tail, Back-Up and Clearance	LEDConform to C.M.V.S.S.Additional mid-body turn signals	
10.217	Back Up Lights - Additional	LEDQty two (2) (one per side) - Mid-bodyQty two (2) on tailgate	
10.218	High Visibility Lighting	 All lighting to be LED. Oval 6-in. red central brake light on tailgate. Qty 1 Round 4-in. red stop lights in upper tailgate light bar. Qty 2 Round 4-in. amber turn signals in upper tailgate light bar. Qty 2 Replacement of the STD red turn-tail lights by amber turn signals on tailgate 	

10.219	Body LED Strobe Lighting	 Whelen TIR 3 or equivalent Class 1 LED mini strobe lights Mounted in all four (4) corners of the body and mid ship for 360-degree visibility Qty ten (10) in total 	
10.220	Hopper Work Light	 Qty one (1) LED work light Mounted in hopper Equipped with switch for manual operation 	
10.221	Rear Work Lights	 Qty two (2) mid-body LED work light Mounted at the rear of the body Both lights equipped with switches for manual operation 	
10.222	Driver Side Work Light	 Qty one (1) LED work light Mounted on the driver side mirror Pointing up to the hopper 	
10.223	Exact lighting locations to be meeting.	e determined during a preproduction	



Cameras

10.224	Hopper Camera	One (1) camera mounted at the backside of the hopper on the driver side of the truck	
10.225	Packer Camera	One (1) camera mounted behind the packer	
10.226	Dash Mounted Camera (Magnetic Mount)	One (1) camera magnetically mounted on dash that allows the operator to change the direction of the camera	

10.227	Tailgate Cameras (Back-Up/Rear Visibility)	 Total three (3) high mounted cameras One (1) camera to be facing backwards mounted mid tailgate One (1) camera facing to the left and one (1) facing to the right Both mounted at the top corners of the tailgate to allow the operator to see what is behind the truck as well as what may be coming down either side of the street.
10.228	Guarding for Cameras	Protection cages on all cameras.
10.229	Monitor	 Colour 9" LCD with swivel Split screen capable Sound, night vision and high electromagnetic noise resistance Capable of recording videos in loops for continuous monitoring while the vehicle is in operation Cameras to automatically start recording as soon as the ignition to the chassis is turned
	Miscellaneous	
10.230	Broom & Shovel Mounting Brackets	 Mounting Brackets for: Push Broom Grain Shovel
10.231	Roof Access Ladder	Installed on the right side with non-skid steps
10.232	Roof Anchor Points	 Roof anchorage connectors Required for when technicians need to be on top of the body for service/repairs Suitable for personal fall arrest systems
10.233	Mud Guards/Flaps	 Mud guards are supplied in front of rear axle. Mud flaps are supplied at rear of rear axle with anti-sail bars on rear mud flaps
10.234	Tool Box	 Aluminum – sealed Chassis mounted Approximately 24" x 24" x 24"
	Safety Interlock	
10.235	Loader Arms	 There are no arms up movement when the top door is not completely opened No arms up movement above canopy when the packer panel is not in the home position
10.236	Eject System	Eject system in operation only if the tailgate is opened and if the operator holds the button on the console

10.237	Access Door	All functions disable when the access door is open	
10.238	Hydraulic Over Pressure Protection	Pressure switch on hydraulic system for over pressure protection	
	Warning Light and Buzzer		
10.239	Tailgate	Warning light and buzzer when the tailgate is open or unlocked	
10.240	Hopper door	Warning light when the top hopper door is open	
10.241	Access door	Warning light when the access door is open	
10.242	Packer panel	Warning light when the packer panel is not in the home position	
10.243	Arms and forks	Warning light indicates arm and forks not stowed	
	Safety		
10.244	Fire Extinguisher	20 lbs.High volume ABC typeSecurely mounted with quick release	
10.245	Spill Kit	Environmental spill kit installed on body	
10.246	Back Up Alarm	 Approximately 95 – 112 dB Protected from damage When transmission is in reverse and when tailgate opens or is unlocked State: dB(A):	

10.247 Safety Decal

- CAUTION THIS VEHICLE STOPS AND BACKS FREQUENTLY
- Approximately 74.5 in x 23.5 in
- Black on yellow background



10.248 Conspicuity Tape

Truck-Lite 98127 or equal, affixed

Automatic Lubrication System

10.249 Greasing System:

- Parallel NLGI-0 automatic lubrication system
- System layout shall perform under the operating principles of a Parallel injection system
- Progressive systems not acceptable
- Grease system connected to all grease points where applicable
- Outfitted with automatic low level shut-off
- In-cab monitor showing system status such as low level, low pressure and/ or fault code display

10.250 Pump Reservoir:

- Grease pump Pneumatic, using an electric solenoid for cycle activation or an electric driven only, any other pump supplied will not be accepted
- 6 kg or larger pump with clear reservoir
- Parameters preprogrammed required to accommodate 500-hour service intervals
- Pump must have correct fill adapter fitting for the City of Winnipeg maintenance staff to refill reservoir
- Adapter fitting- Parker # H2-63
- In the event the pump needs to be mounted higher than chassis frame level, for safety reasons, access to refill the pump reservoir shall be via remote fill line of minimum 3/8 in. hydraulic steel hose to accommodate a refill procedure at ground level
- The refill adaptor must be secured with a bulkhead and angle bracket free from being snagged on anything or sharp edges
- All connected components must be prefilled with grease prior to connection of the automatic lubrication system

10.251 Power Input

- System power connection 12-Volt to an OEM approved ignition source with an accessible fuse protection and for automatic lubrication system to shut down when the engine is turned off
- No part of the automatic lubrication system electrical components shall be on when the ignition switch is off (LED lights supplied by a battery source power not acceptable)
- The required Compressed air connection for pneumatic pumps for Parallel NLGI-0 automatic lubrication system must be connected to a secondary air tank supply of the chassis compressed air system
- Red 1/4" DOT approved airline must be applied and fitted with an air system protection check valve into the system secondary tank
- Pump air supply must not be supplied by an external aftermarket air compressor

10.252 Grease Lines - Main

- Extreme Low temperature (example: Parker Blue Stripe) steel braided rubber hose with compatibility to accommodate maximum working pressure of 5000 psi.
- Hose must be outfitted with #4 JIC crimped or reusable ends
- Thread sealant for grease lines of each fitting must be applied

10.253 Grease Lines – Secondary

- 3/16" nylon heavy wall grease line or equivalent
- Each hose on all connected points must be outfitted with #4 JIC crimped or reusable ends required for the entire automatic lubrication system
- Installed and protected from extreme environments such as heat sources and components producing vibration
- Protected from tree and or branch impact on any body components higher than 6 feet from ground level
- For diagnostic purposes, all secondary grease lines must use color coded line from the injector to the connected component
- Thread sealant for grease lines of each fitting must be applied

10.254 Greasing Points

State: quantity of greasing points:

10.255	Greasing Points Not Connected to Automatic Lubrication System	
	Grease points that cannot be connected to the automatic lubrication system must be connected with remote grease lines – considered for extreme environments areas such as internal packer panels or doors	
	 Where remote lines are used, decals must be applied stating manual greasing is required with recommended grease application intervals 	
	State: quantity of grease points that cannot be connected to the automatic lubrication system but will be connected with remote lines only:	
10.256	Miscellaneous Greasing Points	
	 All grease points on top of the body that pertain to the rear tailgate, must be outfitted as remote greased points using ¼" steel braided hose and #4 JIC fittings 	
	 Remote Bank shall be secured to side of body on both sides easily accessible at 5 feet from the ground for an operator to service as part of their pre-trip inspection 	
	 All grease points related to front loader assembly arms - six (6) grease points, must not be connected to any remote or automated lubrication system - to be determined at pre-production meeting 	
	 Centralized Grease Block - Cylinders Pins on Body Front Wall – Body Side Door Access: 2 points 	
	 Centralized Grease Block - Cylinders Pins on Packer- Body Side Door Access: 2 points 	
10.257	Injector Manifold	-
	 All manifolds must be fitted with a nylon lock nut hardware and mounted secure in an area away from debris impact and extreme heat sources 	
	 Special guards should be fitted for injector manifolds and hoses in areas of consistent debris impact – snow, ice, garbage etc. 	

10.258 Environmental Impact Features:

- Ensure the system does not grease while parked or leave excessive grease on roadways, streets etc.
- System layout and grease injector delivery shall not over grease any component to the extent where OEM warranties are voided

10.259 Modifications:

- Any modification to mount the system that requires drilling, cross drilling, enlargement of existing fitting sizes by drilling and tapping or welding must be preapproved by the contractor administrator prior to installation
- Such activities can and will void warranty thereby holding the automatic lubrication system company liable for any costs and damages involved with the equipment

Standards (Where Applicable)

	(Wh	ere Applicable)
	Finish	••
10.260	Preparation	All steel components unless otherwise noted in these specifications shall be sandblasted, properly cleaned and primed
10.261	Primer	Epoxy or Polyurethane
10.262	Paint	Epoxy or Polyurethane
	Welding	
10.263	Welds	Continuous welds
10.264	Standard	CSA Standard W47.1-30 and W59-03
10.265	Weld Spatter	Weld spatter to be removed prior to finish
	Installation	
10.266	Holes	 Holes in the frame shall be drilled and reamed to fit bolts Holes required to run wires through shall be drilled (not punched), grommeted and sealed as required
10.267	Isolators	 All interfaces between aluminium and steel are to be separated by an approximately ¹/₁₆ in. thick rubber or neoprene sheet Shall be bolted through with stainless steel bolts and non-conductive bushings
10.268	Mounting Brackets	Shall be bolted to frame using Grade-8fasteners.
10.269	Mounting Standards	Any holes required in frame must be drilledand reamed to fit bolts
10.270	Mounting Standards	All non-continuous body seams (joints) shallbe caulked with an automotive grade elastomeric sealant

Lighting and Electrical

10.271	Conformance: • LED Lighting	
	 C.M.V.S.S. Manitoba Highway Traffic Act. City of Winnipeg Lighting Visibility Standard http://winnipeg.ca/matmgt/pdfs/PublicWorksEquipLightingVisibility.pdf 	
10.272	Lighting: • Supplier installed • High count LED	
10.273	Visibility: No clearance light shall protrude beyond the trailer body	
10.274	Identification:All warning lights and switches to be identified with permanent, engraved type labels	
10.275	Connection System: • Weather Pack Sealed Connection System	
10.276	Grommets: • Rubber grommets unless otherwise specified	
10.277	 Harnesses: Harness system, properly routed and secured. All harnesses shall be internally grounded, no exceptions Colour coded or numbered 	
10.278	 Junction box: Complete with necessary compression fittings, required for all vehicle lighting harness connections Securely located Readily accessible for servicing Protected from road spray 	
10.279	All Plug-In Connectors: All plug-in connectors shall be coated with Truck-Lite NYK Corrosion Preventive Compound prior to assembly	
10.280	Wiring: • All wiring to be colour coded, loomed and properly secured.	
10.281	Electrical Connectors: All electrical connectors to be crimped, soldered and then sealed using heat shrink tubing	
10.282	Joining of Wires: • All joining of wires to be soldered and sealed using heat shrink tubing or approved OFM weather tight connections	

Note: Crimp on electrical connectors for joining wires are not acceptable

10.283	Wiring Routing:		
	 Any holes required to run wires grommeted and sealed 	s through shall be drilled (not punched),	
11.0	WARRANTY:		
11.1	All warranty information shall be	detailed and <u>include all exclusions</u> .	
	The Contractor shall provide all p of the equipment.	published warranty information upon delivery	
	Bidder shall state all warranty information.		
11.2		er Recycling Truck shall cover the complete against any defects of workmanship,	
		defective during said warranty period and sed by negligence on the part of the user to cost to the City.	
	The warranty shall be effective from the City of Winnipeg	om the date the equipment is put into service	
	Chassis Cab Warranty		
11.3	Basic Coverage	State: Terms:	
11.4	Engine Coverage	State: Terms:	
11.5	Axles – Front and Rear	State: Terms:	
11.6	Cab Structure / Corrosion	State: Terms:	
11.7	Drivetrain	State: Terms:	
11.8	Batteries	State: Terms:	
11.9	Frame and Cross Members	State: Terms:	
11.10	Cab Paint	State: Terms:	
11.11	Electrical	State: Terms:	
11.12	Transmission	State: Terms:	
	Body Warranty		
11.13	Body	State: Terms:	
11.14	Hydraulics	State: Terms:	
11.15	Electrical, lighting etc.	State: Terms:	
11.16	Components - example pumps	State: Terms:	
11.17	Paint	State: Terms:	

12.0	DELIVERY:	
12.1	Delivery Point:	
	The complete unit shall be serviced, ready for operation and delivered F.O.B. with the freight prepaid, including invoice and N.V.I.S. (if applicable) to the Winnipeg Fleet Management Agency (WFMA) 185 Tecumseh Street, Winnipeg MB.	
12.2	Delivery Time:	
	Equipment shall be delivered between 8:00 am and 2:00 pm on Business Days.	
	State: earliest delivery time from date of award:	
12.3	Delivery Contact:	
	The Contractor shall contact the Contract Administrator prior to delivery of the equipment.	
12.4	<u>P.D.I:</u>	
	A pre-delivery inspection shall be performed by the Contractor on the equipment. Proof upon inspection including completed check list	
13.0	MANUALS:	
13.1	Manuals:	
	The following manuals shall be supplied with the equipment when delivered:	
	 Operator – Two (2) Copies One (1) copy shall be sent to the Equipment Operator Training Branch One (1) copy to be left with the equipment 	
	Parts and Service One (1) complete set including preventative maintenance schedules	
	Note: CD or USB flash drive is preferred where available	
14.0	PARTS/LABOUR PRICING:	
14.1	Bidder to provide City of Winnipeg Parts Discount % Pricing from retail parts pricing. State: percentage discount	
14.2	Bidder to provide City of Winnipeg Labor Discount % Pricing from Retail shop labor rate. State: percentage discount	

15.0	FIRST SERVICE PREVENTATIVE MAINTENANCE KIT:

Maintenance servicing.

15.1	If applicable, in order to assure minimum downtime of the Equipment in future service, the Contractor must provide one (1) complete replacement set of new OEM filters for each unit purchased. The set of required filters shall include (if applicable to the equipment type) air, fuel, oil, transmission, cab and hydraulic, or otherwise all known necessary common replacement filters required for the first preventative maintenance servicing and first transmission service.
15.2	The Contractor must provide a list of factory recommended lubricants to be used with the equipment, as well as a complete cross reference guide for all warranty approved lubricants and filters that can be used during Preventative

16.0

ERGONOMIC SPECIFICATIONS

Entry/ Exit

16.1	First step entry height	State: height of first step in inches:	
16.2	First handhold entry height	State: first handhold entry height in inches:	
16.3	Access to equipment	State: door opening height in inches:	
16.4	Access to equipment	State: door opening width in inches	
16.5	Designed to prevent slipping	Anti-slip steps/handholds (Y or N)?	
	Seat		
16.6	Use diagram to answer questions.	C B Applicable) E A	
16.7	Sitting Height Range (from floor (where feet rest) (A))	State: seat height range in inches:	
16.8	Seat Length/Depth (B)	State: seat length/depth in inches:	
16.9	Seat Width (C)	State: seat width in inches:	
16.10	Cab Height (from seat to roof (if applicable) (D))	State: cab height range in inches:	
16.11	Back Rest Height (E)	State: back rest height in inches:	
16.12	Seat Travel Range (F)	State: seat travel in inches:	
16 13	Lumbar Support	Is lumbar support provided (Y or N)?	

Head Rest	Is head rest provided (Y or N)?	
Seat is made of breathable material	State: type of seat material:	
Operation		
Reaching Distance (to usual work)	State: reaching distance in inches:	
Maximum Reaching Distance	State: maximum reach distance in inches:	
Adjustable Pedals (accelerator/brake/clutch)	Are pedals adjustable (Y or N)?	
Adjustable Steering Wheel	Is steering wheel adjustable (Y or N)?	
Adjustable Shoulder Belt	Is belt adjustable and anchored (Y or N)?	
Cargo Area		
Lid opens to provide adequate space	Adequate space provided (Y or N)?	
Loading Height	State: trunk height in inches:	
Environment		
Operator compartment is insulated from equipment noise (while operating)	State: dB inside cab while operating:	
Operator insulated from equipment vibration	Is operator insulated from vibration (Y or N)?	
	Is operator insulated from vibration (Y or N)? State: cab temperature range:	
equipment vibration	<u> </u>	
equipment vibration Heating/Cooling Systems	State: cab temperature range:	
equipment vibration Heating/Cooling Systems Cab Lighting	State: cab temperature range:	
equipment vibration Heating/Cooling Systems Cab Lighting Maintenance/ Inspection Lift Assistance	State: cab temperature range: State: lumens inside cab:	