



822-2020 ADDENDUM 1

BALTIMORE FORCE MAIN PIPE CROSSING THE ST. VITAL BRIDGE

URGENT

**PLEASE FORWARD THIS DOCUMENT TO
WHOEVER IS IN POSSESSION OF THE
TENDER**

ISSUED: January 18, 2021
BY: Francisco Aguirre
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**THIS ADDENDUM SHALL BE INCORPORATED
INTO THE TENDER AND SHALL FORM A PART
OF THE CONTRACT DOCUMENTS**

Template Version: A20190115

Please note the following and attached changes, corrections, additions, deletions, information and/or instructions in connection with the Tender, and be governed accordingly. Failure to acknowledge receipt of this Addendum in Paragraph 10 of Form A: Bid may render your Bid non-responsive.

PART A – BID SUBMISSION

Replace: 822-2020 Bid Submission with 822-2020 Addendum 1 - Bid Submission. The following is a summary of changes incorporated in the replacement Bid Submission:

Form B(R1): Revise Item 17.

Page numbering on some forms may be changed as a result.

PART E – SPECIFICATIONS

Revise: E16.8.2(e) The force main shall be examined to the extent and with the acceptance criteria specified in ASME B31.3 for Formal Fluid Service, with the following exceptions:

- (i) 100 percent of fabrication shall be visually examined;
- (ii) All circumferential butt welds shall be examined by 100 percent radiography or by 100 percent Phased Array ultrasonic examination;
- (iii) Required radiographic (or Phased Array ultrasonic) examination shall be extended to include undercutting; and
- (iv) The acceptable value limit for incomplete penetration and undercutting for circumferential butt welds shall be zero (no evident imperfection).

Add: E17.6.2(e) Galvanic zinc anodes lead wire connection to force main pipe shall be made by means of a clamp constructed of the same material as the piping.

DRAWINGS

Replace: 822-2020 _Drawing_1-0221S-E0004-001-R0 with 822-2020 _Addendum_1_Drawing_1-0221S-E0004-001-R1