# FORM A: BID (See B8)

1.	Contract Title	SUPPLY AND INSTALL	ATION OF SERVICE BODIES	3
2.	Bidder			
		Name of Bidder		
		Usual Business Name of Bido	er as it appears on Invoice (if differen	t from above)
		Street		
		City	Province	Postal Code
		Email Address of Bidder		
		Facsimile Number		
	(Mailing address if different)	Street or P.O. Box		
		City	Province	Postal Code
		GST Registration Number (if	applicable)	
		The Bidder is:		
	(Choose one)	a sole proprietor		
		a partnership		
		a corporation		
		carrying on business ur	der the above name.	
3.	Contact Person	The Bidder hereby authors the Bidder for purposes	norizes the following contact p of the Bid.	person to represent
		Contact Person	Title	
		Telephone Number	Facsimile Number	
		Email Address		
4.	Definitions		sed in the Contract shall h General Conditions and D3.	ave the meanings

5.	Offer	The Bidder hereby offers to perform the Work in accordance with the Contract for the price(s), in Canadian funds, set out on Form B: Prices, appended hereto.
6.	Commencement of the Work	The Bidder agrees that no Work shall commence until he/she is in receipt of a notice of award from the Award Authority authorizing the commencement of the Work.
7.	Contract	By submitting a bid in response to this Tender, the Bidder certifies that it has read, understands, and agrees to the terms and conditions of this Tender and that the Tender, in its entirety shall be deemed to be incorporated in and to form a part of this offer notwithstanding that not all parts thereof are necessarily attached to or accompany this Bid.
8.	Addenda	The Bidder certifies that the following addenda have been received and agrees that they shall be deemed to form a part of the Contract:
		No Dated
9.	Time	This offer shall be open for acceptance, binding and irrevocable for a period of sixty (60) Calendar Days following the Submission Deadline.
10.	Indigenous Self- Declaration	The City is requesting that Bidders identify if their business is at least 51% owned by one or more Indigenous persons of Canada.
		YES, 51% or more Indigenous ownership
		NO, it is not
		This information is being gathered for statistical purposes only and will not be used for purposes of evaluation.

11.	Signatures	The Bidder or the Bidder's authorized official or officials have signed	this
		, 20	·
		Signature of Bidder or Bidder's Authorized Official or Officials	
		(Print here name and official capacity of individual whose signature appears above)	
		(Print here name and official capacity of individual whose signature appears above)	

FORM B: PRICES (See B9)						
	SUPPL	Y AND INSTALLATIO	N OF SERVIC	E BODIES		
UNIT	PRICES					
ITEM NO.	DESCRIPTION	SPEC. REF.	UNIT	QUANTITY	UNIT PRICE	
1.	Service Body	19002	Each	7		
2.	Service Body	19025	Each	1		
	1	1	L	<u>'</u>	•	

Name of Bidder

#### **FORM N: DETAILED SPECIFICATIONS 19002**

#### **SERVICE BODY**

#### 1.0 DESCRIPTION OF EQUIPMENT

- 1.1 These specifications describe the supply and installation of **Service Body** and other equipment and features as specified herein.
- 1.2 The **Service Body** shall be a new 2019 model year or newer.
- 1.3 The <u>Service Body</u> and all other items/components shall be the manufacturer's latest model. The equipment shall be furnished complete and ready for operation. Any parts or accessories not specifically mentioned, but which are required to complete and place the equipment and associated attachments in successful operation shall be furnished as though specifically mentioned in these specifications. The equipment and associated attachments, and all parts thereof, shall conform in strength and quality of material and workmanship, to the best standards and engineering practice of the industry.
- 1.4 It will be the responsibility of the Bidder to inform the City of any errors or omissions in these specifications, for under this Contract the Contractor shall be held responsible for the satisfactory operational function of the equipment.

### 2.0 OTHER SPECIFICATIONS AND STANDARDS

- 2.1 All applicable SAE standards form an integral part of these specifications and shall have precedence in any conflict concerning minimum acceptable standards.
- 2.2 Where applicable, the **Service Body** shall comply with the applicable regulations:

Transport Canada, National Safety Mark, NSM: <a href="http://www.tc.gc.ca/eng/acts-regulations/acts-road.htm">http://www.tc.gc.ca/eng/acts-regulations/acts-road.htm</a>

Manitoba Safety and Health Regulation, Parts 12, 16, 22: http://web2.gov.mb.ca/laws/regs/current/217.06.pdf

Canadian Motor Vehicle Safety Standards C.M.V.S.S. http://laws-lois.justice.gc.ca/eng/regulations/C.R.C.,\_c.\_1038/section-sched3.html

Manitoba Highway Traffic Act regulations and requirements including, but not limited to, a Manitoba Government Inspection with Safety Sticker. http://web2.gov.mb.ca/laws/regs/index.php?act=h60

Canadian Standards Association, CSA:

http://www.csagroup.org/

Under Writers of Canada, U/L:

http://www.ulc.ca/

Society of Automotive Engineers, SAE:

http://www.sae.org/

City of Winnipeg Lighting Visibility Standard:

http://winnipeg.ca/matmgt/pdfs/PublicWorksEquipLightingVisibility.pdf

Manitoba Building Code:

https://web2.gov.mb.ca/laws/regs/current/\_pdf-regs.php?reg=31/2011

Bid Submission Page 6 of 49

The City of Winnipeg Tender No. 63-2019

Template Version: F020190115 - Fleet

2.3	It will be the responsibility of the Bidder to inform the City of any deficiencies in these
	specifications, for under this Contract the Contractor shall be held responsible for the design
	performance, reliability and satisfactory operational function of the units.

2.4	The manufacturer/installer	shall be	a	certified	vehicle	completer	and	must	affix	their	National
	Safety Mark (NSM) certification	tion sticl	ker	on each	unit.						

State NSM number:	
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#### 3.0 SERVICE FACILITY

3.1 For the purpose of warranty repairs, the Bidder shall have an authorized service facility. The facility, or a portion thereof, shall be dedicated to the service and maintenance of the type equipment being offered. Bidders shall provide a description of the service facility including, but not limited to, number of qualified service staff, years of service experience, and general service capabilities within three (3) Business Days upon request of the Contract Administrator.

## 4.0 REFERENCES

4.1	If available, please provide five (5) references where this equipment is used in a working environment where climatic conditions are similar to the City of Winnipeg.						

### 5.0 MAKE & MODEL

5.1 State year, make and model being bid: \_\_\_\_\_

## 6.0 <u>INSTRUCTIONS FOR COMPLETION OF SPECIFICATIONS</u>

- 6.1 Each bid will be evaluated based on adherence to all terms, conditions and requirements outlined in the Bid Opportunity package.
- All items in these specifications must be answered indicating compliance or non-compliance.

  BIDDERS SHALL STATE "YES" FOR COMPLIANCE OR STATE DEVIATION, or give reply where requested to do so. Deviations and/or equivalents shall be clearly stated and fully detailed. Deviations and/or equivalents will be considered subject to evaluation. In every instance where a brand name or design specification is used, the City will also consider deviations and/or equivalents.
- 6.3 EACH BIDDER IS REQUIRED TO FILL IN EVERY BLANK. FAILURE TO DO SO MAY BE USED AS A BASIS FOR REJECTION OF BID

#### 7.0 PERFORMANCE RELIABILITY

- 7.1 The responsibility for the design of the **Service Body** its performance and reliability shall rest upon the Contractor.
- 7.2 The term "repeated failures" as used herein is defined to mean that the same component, subassembly, or assembly develops repeated defects, breakdowns and/or malfunctions rendering the vehicle inoperative, or requiring repeated shop correction, service and/or replacement during the warranty period applicable for said component, subassembly, of assembly. Minor items or ordinary service adjustments are not included, or considered under the scope of "repeated failures", as well as other factors, such as operational damage due to

accidents, misuse or lack of proper maintenance, service and lubrication attention by not following the manufacturer's preventative maintenance schedule.

- 7.3 Where the <u>Service Body</u> develops "repeated failures" in service, the Contractor shall make any necessary engineering changes, repairs, alterations or modifications in order to guarantee reliability of performance.
- 7.4 The equipment shall be capable of consistent top performance in City of Winnipeg Environment.

  Note: The City of Winnipeg has four seasons with ambient temperatures ranging from approximately 90°F (32°C) to -40°F (-40°C).
- 8.0 FUEL
- 8.1 Where applicable, all equipment must be fully fueled upon delivery (no exceptions).
- 9.0 QUALIFICATIONS OF MANUFACTURER & CONTRACTOR
- 9.1 The manufacturer of the <u>Service Body</u> shall have five (5) years continuous experience manufacturing **Service Body**.
- 9.2 The manufacturer shall have in effect a documented quality control program ensuring that the quality of materials and workmanship, including welding, conforms to the best standards and engineering practice of the industry.
- 9.3 The Contractor shall have five (5) years continuous experience servicing, repairing and maintaining **Service Body** of the type being offered.

10.0	SPECIFICATION	DNS:
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#### **Performance**

10.1 The Service Body shall be capable of consistent top performance for loading and hauling varying payloads year-round in conditions normal to the City of Winnipeg

## Note:

10.5

The City of Winnipeg has four seasons with ambient temperatures ranging from approximately 90°F (32°C) to -40°F (-40°C)

## **Make and Model**

Weigh Scale Ticket:

10.2 Make State:

10.3 Model State:

Body Weight

10.4 Body Weight State: estimated weight of body

Weigh Scale Ticket

The Contractor shall provide a certified weigh scale ticket upon delivery of the completed unit. The scale ticket shall include front and rear axle weights including two (2) operators, all attachments and full of fuel.

## Installation

10.6 The Contractor shall install the bodies on the following City owned cab & chassis vehicles:

## **Traffic Services:**

# 2019 Ford F-550 Seven (7) Required

- 17,500 lbs. GVWR
- Regular Cab
- 84 in. CA
- 2WD
- 6.8 L, V10 Gasoline engine
- TorqShift® 6-Spd. Automatic
- Horizontal discharge exhaust

## WFMA Vehicle Unit Number(s):

- 2159921
- 2159922
- 2159923
- 2159924
- 2159925
- 2159926
- 2159927

10.7	Availability	The chassis will be available during the fourth quarter of 2019
10.8	Pick-Up	<ul> <li>The Contractor shall be responsible for picking-up the cab &amp; chassis vehicles from the City upon commencement of the Contract</li> <li>The vehicles will be available for pick-up at the Winnipeg Fleet Management Agency, 185 Tecumseh St., Winnipeg, Manitoba</li> <li>Pick-up times will be between 8:00 am and 2:00 pm on any Business Day</li> <li>The Contractor shall be responsible for any related fuel and Insurance costs to and from their facility</li> </ul>
		<b>Note:</b> The vehicles will be fully fuelled at the time of pick-up by the Contractor
10.9	Clearance	Clearance between service body and back of truck cab shall be a minimum 3 in. in accordance with the Cab & Chassis Incomplete Vehicle Manual
10.10	Tire Clearance	Body shall provide for approximately 4 in. clearance with rear springs fully loaded

10.11	Not-Permitted	<ul><li>Drilling on chassis frame flanges</li><li>Welding on the chassis frame</li></ul>	
10.12	Holes	<ul> <li>Holes in the chassis frame web shall be drilled and reamed to fit bolts</li> <li>Holes required to run wires through shall be drilled (not punched), grommeted and sealed as required</li> </ul>	
10.13	Isolators	<ul> <li>All interfaces between aluminium and steel are to be separated by an approximately <sup>1</sup>/<sub>16</sub> in. thick rubber or neoprene sheet</li> <li>Shall be bolted through with stainless steel bolts and non-conductive bushings</li> </ul>	
10.14	Mounting	Mounting of the body shall be in accordance with the chassis manufacturer's guidelines for body mounting, including but not limited to, guidelines for tire and suspension clearance and fuel filler installation	
10.15	Mounting	<ul> <li>The fibreglass side packs shall be mounted to the steel deck using cadmium plated carriage bolts and fender washers</li> <li>Bearing plates shall be used in high stress areas</li> </ul>	
10.16	Mounting Brackets	Shall be bolted to chassis frame using Grade-8 fasteners	
10.17	Departure Angle	State: departure angle of completed unit	-
10.18	Diagram and Description	The Bidder shall submit within three (3) Business Days of a request by the Contract Administrator:	
		Diagram and description showing the body manufacturer's recommended body and deck to chassis mount	
	Welding Standards		
10.19	Welds	Continuous welds	
10.20	Standard	CSA Standard W47.1-30 and W59-03	
10.21	Weld Spatter	Weld spatter to be removed prior to finish	
10.22	Not-Permitted	Welding on the chassis frame	
	Finish		
10.23	Fibreglass	Fibreglass service body gel coat colour impregnated to match chassis cab colour	
10.24	Aluminum Components	Unfinished	

The City of Winnipeg **Bid Submission** Tender No. 63-2019 Page 10 of 49 Template Version: F020190115 - Fleet 10.25 Deck Deck surface properly cleaned and coated with: • Rust-Oleum AS5400 Anti-Slip Floor Covering Black 10.26 Preparation All steel components unless otherwise noted in these specifications shall be sandblasted, properly cleaned, primed and finished with the Endura, DuPont or Tristar paint process 10.27 Primer **Required:** Epoxy or Polyurethane primer Endura EP321 Intermix Epoxy Primer DuPont polyurethane Tristar Coatings Inc. Epoxy Primer Two (2) coats - Dry Film Thickness 3.0 -4.0 mils Required: Polyurethane 10.28 **Paint** Colour: Black Endura EX-2C **DuPont Polyurethane** Tristar Coatings Inc. Polyurethane Two (2) coats: 3 - 5 mils Wet Film Thickness with a total combined overall average Dry Film Thickness of 4 - 6 mils Note: Complete body (inside and outside) shall be painted **Fibreglass Service Body** 10.29 Material High impact resistant fiberglass · service body side packs · compartments

doors

10.30 Compartment Layout Each side of vehicle to have:

- one (1) front vertical compartment
- one (1) horizontal compartment over the wheel well
- one (1) rear vertical compartment

#### Rear of Vehicle:

• Left (driver's) side of body to have one (1) rear hot stick door

### **General Dimensions**

For the purpose of these specifications:

- L Length along or parallel to chassis longitudinal axis.
- H Height, vertical.
- D Depth on horizontal plane across vehicle

Note: Unless otherwise specified, all dimensions are in inches

10.31	Body Height	Approximately 40 in.	
10.32	Body Length	Approximately 132 in.	
10.33	Body Width	Approximately 90 in.	
	Compartment Layout, Left (Stre	eet) Side	
10.34	Front Vertical Compartment	<ul> <li>Approximately 60L x 40H x 18D</li> <li>over-lapping barn style doors</li> <li>no centre divider panel</li> </ul>	
10.35	Horizontal Compartment	Approximately 46L x 20H x 18D	
10.36	Rear Vertical Compartment	<ul> <li>Approximately 26L x 40H x 18D</li> <li>13 in. H rear hot stick door providing access to street pole storage tubes</li> </ul>	
10.37	Street Pole Storage Tubes	The service body shall accommodate:	

- Qty nine (9)
- 3 in. diameter x 114 in. Length PVC tubes
- With a downward slope towards front
- Tube ends fitted with stops to prevent poles from sliding through (both forwards and rearward)
- The tubes shall be secured in place and designed to hold 120 in. L steel pipes with a total combined weight of approximately 200 lbs.
- A heavy duty, rubber covered plate shall be installed at the tube ends to prevent the steel pipes from damaging the service body







# Compartment Layout, Right (Curb) Side

- 10.38 Front Vertical Compartment
- Approximately 60L x 40H x 18D
- over-lapping barn style doors
- No centre divider panel



- 10.39 Sign Tray Front Vertical Compartment
- One (1) 38 in. L approx. full depth, slideout shelf
- Heavy duty sliders and shall allow the shelf to slide-out of the body in its entirety with a 36 x 30 sign in place.
- Shelf divided longitudinally into four (4) equally sized sections with 10 in. H divider panels.
- · Handle required at front of shelf



- 10.40 Horizontal Compartment
- Approximately 46L x 20H x 18D

# 10.41 Fastener Tray Horizontal Compartment

- Approximately 30L x 3H x 15D
- 1<sup>st</sup> compartment approximately 10L x 15
   D
- Remaining compartments approximately 4L x 7-1/2D



10.42 Wrench Hooks
Horizontal Compartment

• Six (6) wrench hooks on each side wall



- 10.43 Rear Vertical Compartment
- Approximately 26L x 40H x 18D
- Compartment lined with heavy duty rubber on three (3) sides
- 10.44 Hooks
  Rear Vertical Compartment
- Two (2) hooks on each sidewall
- One (1) shovel hook centred on back wall



## **Standards**

10.45	Compartment Floor Reinforcement	Front drivers side compartment and both rear vertical compartments shall be lined with a $^3/_{16}$ in. steel plate covered with rubber matting	
10.46	Compartment Floor Lining	Both horizontal compartments and front passenger side compartment shall be lined with Dri-Dek material	
10.47	Drain Holes	All body compartments to include a ½ in.	

drain hole complete with plug

Template Version: I	F020190115 - Fleet	9	
10.48	Door Latches	<ul> <li>Flush mounted with locks for all compartment doors</li> <li>All locks shall be keyed alike</li> </ul>	
10.49	Compartment Door Handles	<ul> <li>Chrome plated or stainless steel paddle style handles</li> <li>Barn door handles which shall be chrome plated or stainless steel D-ring type</li> </ul>	
10.50	Door Hinges And Latches	Chromed or stainless steel with adjustable striker plates	
10.51	Compartment Door Openings	Sealed using automotive type bulb gasket door seal	
10.52	Door Hold-Open Devices	<ul> <li>Over-centre door holders on front and rear compartments</li> <li>Detachable cables on horizontal compartments</li> </ul>	
10.53	Rubber Bumpers	<ul> <li>Installed on the body below the horizontal compartments to prevent contact between the compartment door and the body</li> <li>Two (2) bumpers per door</li> </ul>	
10.54	Wheel Well Area	<ul><li>Shall incorporate a fibreglass or rubber fender flare</li><li>Wheel Well panels are removable</li></ul>	
10.55	Drip Edge	<ul> <li>Installed along the full length of the body above the door openings</li> <li>Designed to prevent water from entering into the storage compartments</li> </ul>	
		State: method	
10.56	Mud Flaps	<ul> <li>No name, fabric reinforced, black rubber mud flaps installed fore and aft of rear tires</li> <li>½ in. diameter steel bar anti-sail brackets</li> </ul>	
	Main Deck Assembly		
10.57	Finish	All steel components of the Main Deck assembly including the Under Deck Compartments shall be primed and finished per specifications 10.26 through 10.28	
10.58	Deck	<ul> <li><sup>3</sup>/<sub>16</sub> in. steel checker plate with an under deck storage compartment</li> <li>Rain lip or drip moulding to prevent water from entering into the storage compartment</li> </ul>	

10.59	Deck Width	Approximately 54 in. between fibre glass side packs	
10.60	Under Deck Floor	1/2 in. steel plate	
10.61	Under Deck Compartment Tailgate	<ul> <li>³/<sub>16</sub> in. aluminum construction</li> <li>Fold-down type with heavy duty hinges</li> <li>Chrome or stainless steel paddle style door handle and latch</li> <li>Grease fitting required on each hinge</li> </ul>	
10.62	Under Deck Compartments	<ul> <li>Qty three (3) complete with ½ in. thick steel dividers</li> <li>Section dimensions from right to left as follows</li> </ul>	
		<b>Note:</b> Widths are measured between wheel wells	
10.63	Under Deck Compartment # 1	Approximately 106L x 7H x 19D	
10.64	Under Deck Compartment # 2	Approximately 73L x 7H x 16D	
10.65	Under Deck Compartment # 2 (Cut-a-Way Stand)	<ul> <li>³/<sub>16</sub> in. steel plate</li> <li>dimensions approximately 4H x 16D</li> <li>Welded near rear of compartment space to prevent pipes/rods from rolling from side to side</li> <li>The plate shall have qty three (3), ½ circles cut into the top of the plate where pipes/rods will rest</li> <li>½-circle cut-outs to be approximately 3 in. diameter</li> </ul>	
10.66	Under Deck Compartment # 3	Approximately 122L x 7H x remaining width	
10.67	Drain Holes	3/4 in. drain holes required at front of each under deck compartment	
10.68	Deck Sides	<sup>3</sup> / <sub>16</sub> in. aluminum checker plate, extended full height up sides of fibreglass side packs	
10.69	Front Headboard	<ul><li>Aluminum construction</li><li>Expanded metal</li><li>Approximately 27H x width of vehicle</li></ul>	
10.70	Kick Plate, Rear of Body	<ul> <li><sup>3</sup>/<sub>16</sub> in. aluminum checker plate</li> <li>Full width below deck floor level</li> </ul>	

10.71 Kick Plate, Front

- <sup>3</sup>/<sub>16</sub> in. aluminum checker plate to protect lower front area of body protruding past chassis cab
- · Each side
- · Approximately 8 in. kick plate height
- 10.72 Sign Storage Provision
- 1 in. square steel tubing construction
- Galvanized
- Approximately 38L x 15H x 10D
- No top portion required
- Mounted at right-front passenger side, inside of service body in deck area
- Three (3), ¾ in. equally spaced drains holes required



10.73 Tailboard

- 6 in. high black poly board
- Mounted towards the front approximately
   7 in. (i.e. towards cab) of the pipe vice
- Adequate cut-away for pipe to extend past body



10.74 Pipe Vice

- Ridgid BC 410, 1/8 in. 4 in. Top Screw Bench Chain Vise
- Mounted on the driver's side rear corner of the deck
- Vice to be oriented so that an inserted pipe runs parallel to the vehicle length.



## Location to be determined at preproduction meeting

Deck sides and kick plates caulked along edges using elastomeric sealant

# 10.75 Sealant

#### **Barricade Storage Brackets**

10.76 Construction

- Qty four (4) brackets required
- Two (2) per side
- Bolted to side packs
- Brackets shall consist of a 12 in. L x 2¼ square steel tube welded to a 3W x 5H x <sup>3</sup>/<sub>16</sub> steel bearing plate bolted to the side packs on the interior of the deck area.
- A height adjustable 16 in. L x 2" square steel tube shall insert into the larger steel tubing, height adjustable with a bolt system drilled through both tubes.
- Galvanized

Locations to be determined at preproduction meeting



# **Catwalk Structure**

10.77	Regulations (Railings)	Manitoba Workplace Safety and Health Regulation, MR 217/2006, Part 14 Fall Protection	
		Guard Rails must be:	
		(a) is at least 900 mm (35.5 in.) high and not more than 1,060 mm (42 in.) above the working surface, with an intermediate rail at between 450 and 530 mm (18 and 21 in.) above the working surface;	
		and	
		(b) is constructed and secured to resist a static load of 900 N in any direction in which the load may be applied at any point on the top rail and on any intermediate rail	
10.78	Construction	<ul> <li>1 in. square steel tubing construction</li> <li>Wrap around the front, sides and partial rear of the body</li> <li>Incorporate stow-a-way or fold away features to prevent overhead vehicle hazards</li> </ul>	
10.79	Finish	Galvanized	
10.80	Curb Side Railing	<ul> <li>4 ft. swing-up</li> <li>Removable section with the pivot point located 7 ft. from the front of the body</li> <li>One (1) horizontal angle iron support located immediately above the horizontal compartment (for use as a hammering strip for bending metal banding material)</li> </ul>	
10.81	Walkway	<ul> <li>Aluminum Grip Strut Safety Grating</li> <li>Installed to top of side packs</li> <li>Full length x full width <ul> <li>4-Diamond + 3-Diamond Grip Strut</li> </ul> </li> <li>Bolt holes sealed as required</li> </ul>	

### 10.82 Platform

- Curb and street side railing to incorporate a platform
- 1st Platform approximately 18D x 20L
  - 3-Diamond + 4-Diamond Grip Strut
- Approximately 18 in. above top of service body at rear corners
- 2<sup>nd</sup> Platform approximately 18D x 7L
  - 3-Diamond Grip Strut
- Approximately 9 in. above 1<sup>st</sup> platform
- Platforms shall have an aluminum grip strut surface and a railing above platform along two (2) sides



10.83 Mounting Bracket (Arrow Board)

Incorporate a mounting bracket or frame suitable for mounting a pair of Traffic Arrows at the rear of the body above the top of the compartment, one per side

## **Rear Bumper and Hitch**

10.84 Rear Bumper

- Heavy duty step type bumper
- Tubular steel construction
- Galvanized
- Tapered at outer ends
- 12 in. steel grip strut surface
- Recess for a Pintle hitch mount
- Approximately 16 in. step height from ground

10.85 Auxiliary Step

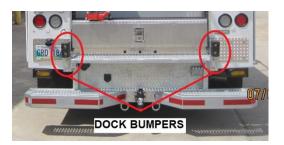
- Aluminum grip strut
- Approximately 7 in. L x full width of deck
- Located equidistant between bumper and deck level



# Rear Bumper and Auxiliary Step

## 10.86 Dock Bumpers

- Rear mounted
- One (1) on each side of unit
- Vertically mounted to a heavy duty tubular steel frame welded to the rear of unit



# Exact mounting location to be determined at pre-production meeting

10.87 Combination Hitch

Premier 150 w/2 in. ball.

Exact mounting location to be determined at pre-production meeting

10.88 Eye Bolt (Required for Trailer Safety Chains)

- One (1) each side of hitch
- Buyers Products B56730 or equal.

### **Grab Handles**

#### 10.89 Grab Handles

- · Located for ergonomic access to deck
- Diameter 1-1/4 in. (32 mm) 1-1/2 in. (38 mm)
- Spacing behind grab bars approximately 3 in. (76 mm)
- Slip resistant
- Bolt-on construction
- · Primed and painted safety yellow

# Design and installation to be determined at a pre-production meeting

## **Running Boards**

10.90 Construction

#### Custom made:

- Extending entire length of underside of front and rear doors, each side.
- AGS 6061 aluminium grip strut, 9-½ x 2 x 08
- Inside kick plate shall consist of <sup>1</sup>/<sub>8</sub> aluminium checker plate
- Support brackets shall consist of 1½ x 1½ x <sup>1</sup>/<sub>8</sub> RC aluminium square tubing with ¼ aluminium support plates.
- Cab steps to be mounted using the existing holes in the frame and body where applicable
- Use <sup>3</sup>/<sub>8</sub>-16 nut inserts to secure the mounting brackets to the body

Mounting

10.91



R	ea	r	F	Δ	n	h	6	rs

10.92 Rear Fenders

 Heavy Duty rear poly half-moon fenders complete with steel mounting hardware



## **Trailer Equipment**

10.93 Trailer Connector

SAE J560 7-Way Flat trailer receptacle mounted and installed in rear bumper complete with all necessary wiring

**Note:** The cab and chassis will be supplied (unattached) with Ford OEM Trailer Plug Socket and Electric Trailer Brake Controller

## Installation to be determined at preproduction meeting

### **Back-Up Alarm**

10.94 Back-Up Alarm

- STAR model 99901
- Mounted between frame rails at rear of truck
- Located to be protected from damage and road spray

## **Rear View Camera**

10.95 Rear View Camera

- The cab and chassis will be supplied (unattached) with a rear view camera
- Rear view camera prep kit to include camera, screen (or displayed in rear view mirror) mounting hardware and OEM wiring harness
- To be installed by body supplier

### **Conspicuity Tape**

10.96 Conspicuity Tape

**Grease Fittings** 

10.97 Grease Fittings

Truck-Lite 98127 or equal, affixed

#### Required:

On tailgate release mechanisms, pivot points and drop-down side linkages

10.109

**Electrical Connectors:** 

shrink tubing

	Lighting and Electrical Standards	
10.98	Conformance:  • C.M.V.S.S.  • Manitoba Highway Traffic Act.  • City of Winnipeg Lighting Visibility Standard  http://winnipeg.ca/matmgt/pdfs/PublicWorksEquipLightingVisibility.pdf	
10.99	Lighting: • Supplier installed • High count LED lighting	
10.100	Visibility:  • No clearance light shall protrude beyond the service body	
10.101	<ul> <li>Identification:</li> <li>All dash mounted warning lights and switches to be identified with permanent, engraved type labels</li> <li>No labels to be located on upper surface of dash</li> </ul>	
10.102	All LED strobe lights shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Strobes" with a permanent type, engraved style label	
10.103	Connection System:  • Weather Pack Sealed Connection System	
10.104	Grommets:  • Rubber grommets unless otherwise specified	
10.105	Harnesses:  Harness system, properly routed and secured.  All harnesses shall be internally grounded, no exceptions  Colour coded or numbered	
10.106	Junction box:  Complete with necessary compression fittings, required for all vehicle lighting harness connections  Securely located – inside rear of truck frame  Readily accessible for servicing	
10.107	All Plug-In Connectors:  • All plug-in connectors shall be coated with NYK compound prior to assembly.	
10.108	<ul> <li>Wiring:</li> <li>All wiring to be colour coded, loomed and properly secured.</li> <li>All LED strobe lights shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Strobes" with a permanent type, engraved style label</li> </ul>	

• All electrical connectors to be crimped, soldered and then sealed using heat

10.110	Joining Of Wires:		
		d and sealed using heat shrink tubing or nnections	
	Note: Crimp on electrical connector	ors for joining wires are not acceptable	
10.111	<ul><li>Wiring Routing:</li><li>Any holes required to run wires t grommeted and sealed</li></ul>	through shall be drilled (not punched),	
	Inverter		
10.112	Inverter	CSA approved	
		<ul><li>110 Volt, 2500 Watts minimum</li><li>Make: Xantrex</li></ul>	
		Model: XPower 3000 Inverter	
		Part Number: 813-3000-UL	
		State: make and model	
10.113	Location	Upper right corner inside the passenger side front compartment.	
		Location to be determined at pre- production meeting	
10.114	Wiring	Wired through ignition through dash	
		mounted inverter mfg. remote switch  • Labeled	
		<ul> <li>Inverter to be complete with suitable</li> </ul>	
		solenoid and battery isolator	
10.115	Receptacle	One (1) required	
		<ul><li>Duplex receptacle</li><li>Mounted at front of service body,</li></ul>	
		passenger side	
		Forward facing	



 Mounted as high as practicable so as not to interfere with interior shelf positioning

• The receptacle shall be GFI, CSA

• Weatherproof type with hinged covers

approved

Location to be determined at preproduction meeting

10.116 Deep Cycle Ba
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- Group 31, approximately 900 CCA
- Mounted on a reinforced top shelf of the compartment

## Location to be determined at preproduction meeting

10.117 Installation

All exposed inverter terminals shall be:

- · Coated with a dielectric grease
- Completely covered with shrink wrap tubing or rubber fittings

# Lighting

10.118 Mini Light Bar - Amber

- Whelen R2LPPA Series Amber LED Mini Light Bar
- · Mounted to centre top of railing
- Protected by Branch Guard heavy duty construction
- Mini Light Bar shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Beacon" with a permanent type, engraved style label.
- Switch shall be capable of high/low mode.

## Location to be determined at preproduction meeting

10.119 Amber Strobe Lights (Warning)

- Four (4) total
- Whelen 5GA00FAR
- Mounting grommets
- Two (2) located outside of 3-Light cluster, rear facing in rear kick plate
- Two (2) located on rails, side facing near front



Locations to be determined at preproduction meeting

### 10.120 Traffic Arrows

- SWS 67301
- 1 piece aluminum with 1-1/2 square frame
- Aluminum front and rear panels
- Approximate size 44 in. H x 22 in. W x 3-3/8 in. D
- 10 dual optic, LED modules with half sun shade
- Six (6) flash patterns
- 20 ft. of cable per half
- In-cab controller SWS 77501 with 10A auxiliary port



# 10.121 Combination Turn/Stop And Taillights

- One (1) per side
- Truck-Lite 44302R with P/N 44710 mounting grommets
- Flash rate 70 90 fpm
- Flush mounted
- Mounted in rear of body at maximum practicable height

10.122 Back-Up Lights

- One (1) per side
- Truck-Lite 44206C with P/N 44710 mounting grommets
- Mounted in rear of body

10.123 3-Light Cluster

- Three (3)
- Truck-Lite10250R with P/N 10403 mounting grommets

#### Or

- Truck-Lite 3-Lamp ID Light Assembly 33740R
- Located to protect from damage above auxiliary step

Locations to be determined at preproduction meeting

Body

10.124 Clearance Lights Truck-Lite10250R and 10250Y with P/N 10403 mounting grommets. Or Truck-Lite 33250R and 33250Y with P/N 33720 grommets Note: shall not protrude beyond the service 10.125 License Plate Light Complete with license plate bracket P/N Truck-Lite 15040 (Light) 10.126 Harness • Truck-Lite 50 Series or equivalent harness system · Properly routed · Internally grounded Secured 10.127 Compartment Lights • LED continuous "rope" style lighting in all service body compartments • Properly secured to prevent damage • Wired through ignition and through chassis manufacturer's OEM dash mounted switch · Labelled "Bin Lights" 10.128 Work Lights • Four (4) Truck-Lite P/N 80395 total • Two (2) rear facing one on each side of front railing • Two (2) front facing one on each side of sign board brackets • Work lights to be wired through the ignition, wired through a single OEM dash mounted switch Labelled "Work Lights" Locations to be determined at preproduction meeting 11.0 **WARRANTY:** 11.1 All warranty information shall be detailed and include all exclusions. The Contractor shall provide all published warranty information upon delivery of the equipment. Bidder shall state all warranty information. 11.2 State:

12.0	DELIVERY:	
12.1	Delivery Point:	
	The complete unit shall be serviced, ready for operation and delivered F.O.B. with the freight prepaid, including invoice and N.V.I.S. (if applicable) to the WFMA 185 Tecumseh Street, Winnipeg MB.	
12.2	Delivery Time:	
	Equipment shall be delivered between 8:00 am and 2:00 pm on Business Days.	
	State: earliest delivery time from date of chassis delivery:	
12.3	Delivery Contact:	
	The Contractor shall contact the Contract Administrator prior to delivery of the equipment.	
12.4	P.D.I:	
	A pre-delivery inspection shall be performed by the Contractor on the equipment. Proof upon inspection including completed check list	
13.0	MANUALS:	
13.1	Operator's Manual:	
	One (1) per unit shall be supplied with the units when delivered	
14.0	PARTS/LABOUR PRICING:	
14.1	Bidder to provide City of Winnipeg Parts Discount % Pricing from retail parts pricing. <b>State percentage discount</b>	
14.2	Bidder to provide City of Winnipeg Labor Discount % Pricing from Retail shop labor rate. <b>State percentage discount</b>	
15.0	FIRST SERVICE PREVENTATIVE MAINTENANCE KIT:	
15.1	In order to assure minimum downtime of the Equipment in future service, the Contractor must provide one (1) complete replacement set of new OEM filters for each unit purchased. The set of required filters shall include (if applicable to the equipment type) air, fuel, oil, cab and hydraulic, or otherwise all known necessary common replacement filters required for the first preventative maintenance servicing.	
15.2	The Contractor must provide a list of factory recommended lubricants to be used with the equipment, as well as a complete cross reference guide for all warranty approved lubricants and filters that can be used during Preventative Maintenance servicing.	

#### **FORM N: DETAILED SPECIFICATIONS 19025**

#### **SERVICE BODY**

#### 1.0 DESCRIPTION OF EQUIPMENT

- 1.1 These specifications describe the supply and installation of **Service Body** and other equipment and features as specified herein.
- 1.2 The **Service Body** shall be a new 2019 model year or newer.
- 1.3 The <u>Service Body</u> and all other items/components shall be the manufacturer's latest model. The equipment shall be furnished complete and ready for operation. Any parts or accessories not specifically mentioned, but which are required to complete and place the equipment and associated attachments in successful operation shall be furnished as though specifically mentioned in these specifications. The equipment and associated attachments, and all parts thereof, shall conform in strength and quality of material and workmanship, to the best standards and engineering practice of the industry.
- 1.4 It will be the responsibility of the Bidder to inform the City of any errors or omissions in these specifications, for under this Contract the Contractor shall be held responsible for the satisfactory operational function of the equipment.

### 2.0 OTHER SPECIFICATIONS AND STANDARDS

- 2.1 All applicable SAE standards form an integral part of these specifications and shall have precedence in any conflict concerning minimum acceptable standards.
- 2.2 Where applicable, the **Service Body** shall comply with the applicable regulations:

Transport Canada, National Safety Mark, NSM: <a href="http://www.tc.gc.ca/eng/acts-regulations/acts-road.htm">http://www.tc.gc.ca/eng/acts-regulations/acts-road.htm</a>

Manitoba Safety and Health Regulation, Parts 12, 16, 22: http://web2.gov.mb.ca/laws/regs/current/217.06.pdf

Canadian Motor Vehicle Safety Standards C.M.V.S.S. http://laws-lois.justice.gc.ca/eng/regulations/C.R.C.,\_c.\_1038/section-sched3.html

Manitoba Highway Traffic Act regulations and requirements including, but not limited to, a Manitoba Government Inspection with Safety Sticker. http://web2.gov.mb.ca/laws/regs/index.php?act=h60

Canadian Standards Association, CSA:

http://www.csagroup.org/

Under Writers of Canada, U/L:

http://www.ulc.ca/

Society of Automotive Engineers, SAE:

http://www.sae.org/

City of Winnipeg Lighting Visibility Standard:

http://winnipeg.ca/matmgt/pdfs/PublicWorksEquipLightingVisibility.pdf

Manitoba Building Code:

https://web2.gov.mb.ca/laws/regs/current/\_pdf-regs.php?reg=31/2011

Bid Submission Page 30 of 49

The City of Winnipeg Tender No. 63-2019

Template Version: F020190115 - Fleet

2.3	It will be the responsibility of the Bidder to inform the City of any deficiencies in these
	specifications, for under this Contract the Contractor shall be held responsible for the design,
	performance, reliability and satisfactory operational function of the units.

2.4	The manufacturer/installer	shall be a	certified	vehicle	completer	and	must	affix	their	National
	Safety Mark (NSM) certifica	ation sticker	on each	unit.						

State NSM number:
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#### 3.0 SERVICE FACILITY

3.1 For the purpose of warranty repairs, the Bidder shall have an authorized service facility. The facility, or a portion thereof, shall be dedicated to the service and maintenance of the type equipment being offered. Bidders shall provide a description of the service facility including, but not limited to, number of qualified service staff, years of service experience, and general service capabilities within three (3) Business Days upon request of the Contract Administrator.

## 4.0 REFERENCES

4.1	If available, please provide five (5) references where this equipment is used in a working environment where climatic conditions are similar to the City of Winnipeg.		

### 5.0 MAKE & MODEL

5.1 State year, make and model being bid:

### 6.0 INSTRUCTIONS FOR COMPLETION OF SPECIFICATIONS

- 6.1 Each bid will be evaluated based on adherence to all terms, conditions and requirements outlined in the Bid Opportunity package.
- All items in these specifications must be answered indicating compliance or non-compliance.

  BIDDERS SHALL STATE "YES" FOR COMPLIANCE OR STATE DEVIATION, or give reply where requested to do so. Deviations and/or equivalents shall be clearly stated and fully detailed. Deviations and/or equivalents will be considered subject to evaluation. In every instance where a brand name or design specification is used, the City will also consider deviations and/or equivalents.
- 6.3 EACH BIDDER IS REQUIRED TO FILL IN EVERY BLANK. FAILURE TO DO SO MAY BE USED AS A BASIS FOR REJECTION OF BID

#### 7.0 PERFORMANCE RELIABILITY

- 7.1 The responsibility for the design of the **Service Body** its performance and reliability shall rest upon the Contractor.
- 7.2 The term "repeated failures" as used herein is defined to mean that the same component, subassembly, or assembly develops repeated defects, breakdowns and/or malfunctions rendering the vehicle inoperative, or requiring repeated shop correction, service and/or replacement during the warranty period applicable for said component, subassembly, of assembly. Minor items or ordinary service adjustments are not included, or considered under the scope of "repeated failures", as well as other factors, such as operational damage due to

accidents, misuse or lack of proper maintenance, service and lubrication attention by not following the manufacturer's preventative maintenance schedule.

- 7.3 Where the <u>Service Body</u> develops "repeated failures" in service, the Contractor shall make any necessary engineering changes, repairs, alterations or modifications in order to guarantee reliability of performance.
- 7.4 The equipment shall be capable of consistent top performance in City of Winnipeg Environment.

  Note: The City of Winnipeg has four seasons with ambient temperatures ranging from approximately 90°F (32°C) to -40°F (-40°C).
- 8.0 FUEL
- 8.1 Where applicable, all equipment must be fully fueled upon delivery (no exceptions).
- 9.0 QUALIFICATIONS OF MANUFACTURER & CONTRACTOR
- 9.1 The manufacturer of the <u>Service Body</u> shall have five (5) years continuous experience manufacturing **Service Body**.
- 9.2 The manufacturer shall have in effect a documented quality control program ensuring that the quality of materials and workmanship, including welding, conforms to the best standards and engineering practice of the industry.
- 9.3 The Contractor shall have five (5) years continuous experience servicing, repairing and maintaining **Service Body** of the type being offered.

10.0	SPECIF	FICATIONS:
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10.1 The Service Body shall be capable of consistent top performance for loading and hauling varying payloads year-round in conditions normal to the City of Winnipeg

## Note:

The City of Winnipeg has four seasons with ambient temperatures ranging from approximately 90°F (32°C) to -40°F (-40°C)

## **Make and Model**

10.2 Make State:

10.3 Model State:

Body Weight

10.4 Body Weight State: estimated weight of body

Weigh Scale Ticket

10.5 Weigh Scale Ticket:

The Contractor shall provide a certified weigh scale ticket upon delivery of the completed unit. The scale ticket shall include front and rear axle weights including two (2) operators, all attachments and full of fuel.

## Installation

10.6 The Contractor shall install the bodies on the following City owned cab & chassis vehicles:

# **Insect Control:**

# 2019 Ford F-550 One (1) Required

- 19,500 lbs. GVWR
- Crew Cab
- 60 in. CA
- 4WD
- 6.7 L, Diesel engine
- TorqShift® 6-Spd. Automatic
- Horizontal discharge exhaust

# WFMA Vehicle Unit Number(s):

• 2129300

10.7	Availability	The chassis will be available during the fourth quarter of 2019
10.8	Pick-Up	<ul> <li>The Contractor shall be responsible for picking-up the cab &amp; chassis vehicles from the City upon commencement of the Contract</li> <li>The vehicles will be available for pick-up at the Winnipeg Fleet Management Agency, 185 Tecumseh St., Winnipeg, Manitoba</li> <li>Pick-up times will be between 8:00 am and 2:00 pm on any Business Day.</li> <li>The Contractor shall be responsible for any related fuel and Insurance costs to and from their facility</li> </ul>
		<b>Note:</b> The vehicles will be fully fuelled at the time of pick-up by the Contractor
10.9	Clearance	Clearance between dump body and back of truck cab shall be a minimum 3 in. in accordance with the Cab & Chassis Incomplete Vehicle Manual
10.10	Tire Clearance	Body shall provide for approximately 4 in. clearance with rear springs fully loaded
10.11	Not-Permitted	<ul> <li>Drilling on chassis frame flanges</li> <li>Welding on the chassis frame</li> </ul>

10.12	Holes	<ul> <li>Holes in the chassis frame web shall be drilled and reamed to fit bolts</li> <li>Holes required to run wires through shall be drilled (not punched), grommeted and sealed as required</li> </ul>	
10.13	Isolators	<ul> <li>All interfaces between aluminium and steel are to be separated by an approximately <sup>1</sup>/<sub>16</sub> in. thick rubber or neoprene sheet</li> <li>Shall be bolted through with stainless steel bolts and non-conductive bushings</li> </ul>	
10.14	Mounting	Mounting of the body shall be in accordance with the chassis manufacturer's guidelines for body mounting, including but not limited to, guidelines for tire and suspension clearance and fuel filler installation	
10.15	Mounting	<ul> <li>The fibreglass side packs shall be mounted to the steel deck using cadmium plated carriage bolts and fender washers</li> <li>Bearing plates shall be used in high stress areas</li> </ul>	
10.16	Mounting Brackets	Shall be bolted to chassis frame using Grade-8 fasteners	
10.17	Departure Angle	State: departure angle of completed unit	
10.18	Diagram and Description	The Bidder shall submit within three (3) Business Days of a request by the Contract Administrator:	
		Diagram and description showing the body manufacturer's recommended body and deck to chassis mount	
	Welding Standards		
10.19	Welds	Continuous welds	
10.20	Standard	CSA Standard W47.1-30 and W59-03	
10.21	Weld Spatter	Weld spatter to be removed prior to finish	
10.22	Not-Permitted	Welding on the chassis frame	
	Finish		
10.23	Fibreglass	Fibreglass service body gel coat colour impregnated to match chassis cab colour	
10.24	Aluminum Components	Unfinished	

10.30

Compartment Layout

Template Version: F020190115 - Fleet 10.25 Deck Deck surface properly cleaned and coated with: • Rust-Oleum AS5400 Anti-Slip Floor Covering Black 10.26 Preparation All steel components unless otherwise noted in these specifications shall be sandblasted, properly cleaned, primed and finished with the Endura, DuPont or Tristar paint process 10.27 Primer **Required:** Epoxy or Polyurethane primer Endura EP321 Intermix Epoxy Primer DuPont polyurethane Tristar Coatings Inc. Epoxy Primer Two (2) coats - Dry Film Thickness 3.0 -4.0 mils Required: Polyurethane 10.28 **Paint** Colour: Black Endura EX-2C **DuPont Polyurethane** Tristar Coatings Inc. Polyurethane Two (2) coats: 3 - 5 mils Wet Film Thickness with a total combined overall average Dry Film Thickness of 4 - 6 mils Note: Complete body (inside and outside) shall be painted **Fibreglass Service Body** 10.29 Material High impact resistant fiberglass · service body side packs compartments

doors

wheel well

Each side of vehicle to have:

one (1) front vertical compartmentone (1) horizontal compartment over the

• one (1) rear vertical compartment

# **General Dimensions**

For the purpose of these specifications:

- L Length along or parallel to chassis longitudinal axis.
- H Height, vertical.
- D Depth on horizontal plane across vehicle

Note: Unless otherwise specified, all dimensions are in inches

10.31	Body Height	Approximately 40 in.	
10.32	Body Length	Approximately 107 in.	
10.33	Body Width	Approximately 94 in.	
10.34	Deck Width	Approximately 54 in.	
10.35	Compartment Depth	Approximately 20 in.	
	Compartment Layout, Street Side		
10.36	Front Vertical Compartment	<ul> <li>Approximately 35L x 40H x 20D</li> <li>Single door</li> <li>Rear of compartment to be closed off from transverse compartment</li> </ul>	
10.37	Shelves Front Vertical Compartment	<ul> <li>Qty two (2) height adjustable shelves</li> <li>Full length x depth of compartment</li> <li>Aluminum</li> </ul>	
10.38	Horizontal Compartment	Approximately 44L x 20H x 20D	
10.39	Slide Out Parts Trays Horizontal Compartment	<ul> <li>Qty four (4)</li> <li>Each tray approximately 4 in. H</li> <li>Full length x depth of compartment</li> <li>Aluminum</li> </ul>	
10.40	Rear Vertical Compartment	Approximately 28L x 40H x 20D	
10.41	Shelf Rear Vertical Compartment	<ul> <li>Qty one (1) height adjustable shelf</li> <li>Full length x depth of compartment</li> <li>Designed to hold aerosol cans, paint cans, cleaners etc.</li> <li>Aluminum</li> </ul>	
		<b>Note:</b> Final configuration and design to be determined at pre-production meeting	
	Compartment Layout, Curb Side	e	
10.42	Front Vertical Compartment	<ul><li>Approximately 60L x 40H x 18D</li><li>Single door</li></ul>	
10.43	Transverse Section	<ul> <li>Extend the depth of the compartment to approximately 74 in.</li> <li>Structurally sound to carry the weight of an air compressor tank or similar equipment</li> </ul>	

10.44	Slide Out Drawers Front Vertical Compartment	<ul> <li>Qty two (2)</li> <li>Approximately 30L x 4H x 70D</li> <li>Aluminum</li> <li>Rated for 250 lbs.</li> <li>Drawers to divided into three (3) compartments across and fifteen (15) compartments deep</li> <li>Dividers to be removable</li> <li>Drawers to slide out full length on heavy duty sliders</li> </ul>	
10.45	Horizontal Compartment	<ul> <li>Approximately 46L x 20H x 20D</li> </ul>	<del></del>
10.46	Shelf Horizontal Compartment	<ul><li> Qty one (1)</li><li> Permanently fastened at mid-point</li><li> Aluminum</li></ul>	
10.47	Tray Horizontal Compartment	<ul> <li>Qty one (1)</li> <li>Approximately 42L x 3H x 17D</li> <li>Aluminum</li> <li>Removable</li> <li>Complete with removable dividers</li> </ul>	
10.48	Rear Vertical Compartment	<ul> <li>Approximately 28L x 40H x 20D</li> <li>Compartment lined with heavy duty rubber on three (3) sides</li> </ul>	
10.49	Tool Organizer Board Rear Vertical Compartment	Tool organizer board complete with hooks, storage pouches and drop-in loops required for hanging tools etc.	
		<b>Note:</b> Final configuration and design to be determined at pre-production meeting	
	Standards		
10.50	Compartment Floor Reinforcement	All compartments floors shall be lined with a $^{3}\!/_{16}$ in. aluminum plate	
10.51	Compartment Floor Lining	All compartments shall be lined with Dri- Dek material	
10.52	Drain Holes	All body compartments to include a ½ in. drain hole complete with plug	
10.53	Door Latches	<ul><li>Flush mounted with locks for all compartment doors</li><li>All locks shall be keyed alike</li></ul>	

10.54	Master Auto Locking System	<ul> <li>Auto locking system</li> <li>Actuated by chassis key FOBs and interior truck OEM lock/unlock switch</li> <li>Manual key back-up to lock and unlock doors in case of electronic failure</li> </ul>	
10.55	Compartment Door Handles	Chrome plated or stainless steel paddle style handles	
10.56	Door Hinges And Latches	Chromed or stainless steel with adjustable striker plates	
10.57	Compartment Door Openings	Sealed using automotive type bulb gasket door seal	
10.58	Door Hold-Open Devices	<ul> <li>Over-centre door holders on front and rear compartments</li> <li>Detachable vinyl-coated aircraft cable on horizontal compartments</li> </ul>	
10.59	Rock Guards	Aluminum checker plate rock guards on front corners of service body	
10.60	Rubber Bumpers	<ul> <li>Installed on the body below the horizontal compartments to prevent contact between the door and the body</li> <li>Rubber bumpers to be installed to prevent contact between vertical doors and body</li> <li>Two (2) bumpers per door</li> </ul>	
10.61	Wheel Well Area	<ul><li>Shall incorporate a fibreglass or rubber fender flare</li><li>Wheel Well panels are removable</li></ul>	
10.62	Drip Edge	<ul> <li>Installed along the full length of the body above the door openings</li> <li>Designed to prevent water from entering into the storage compartments</li> </ul>	
		State: method	
10.63	Mud Flaps	<ul> <li>No name, fabric reinforced, black rubber mud flaps installed fore and aft of rear tires</li> <li>½ in. diameter steel bar anti-sail brackets</li> </ul>	

# **Main Deck Assembly**

10.64	Deck	<sup>3</sup> / <sub>16</sub> in. aluminum checker plate	
10.65	Finish	Deck surface properly cleaned and coated with:  Rust-Oleum AS5400 Anti-Slip Floor Covering Black	
10.66	Deck Width	Approximately 54 in. between fibre glass side packs	
10.67	Tailgate	<ul> <li>³/<sub>16</sub> in. aluminum construction</li> <li>Approximately 12 in. H</li> <li>Fold-down type with heavy duty hinges</li> <li>Chrome or stainless steel paddle style door handle and latch</li> <li>Grease fitting required on each hinge</li> </ul>	
10.68	Deck Sides and Top	<ul> <li>½ in. aluminum checker plate, extended full height of side packs and wrapped over the top of side pack</li> </ul>	
10.69	Front Headboard	<ul><li>Aluminum construction</li><li>Expanded metal</li><li>Approximately 27 in. H x width of vehicle</li></ul>	
10.70	Kick Plate, Rear of Body	<ul> <li><sup>3</sup>/<sub>16</sub> in. aluminum checker plate</li> <li>Full width below deck floor level</li> </ul>	<del></del> ,
10.71	Kick Plate, Front	<ul> <li>½ in. aluminum checker plate to protect lower front area of body protruding past chassis cab</li> <li>Each side</li> <li>Approximately 8 in. kick plate height</li> </ul>	
10.72	Sealant	Deck sides and kick plates caulked along edges using elastomeric sealant	

## **Rear Bumper and Hitch**

# 10.73 Rear Bumper

- Heavy duty step type bumper
- Tubular steel construction
- Galvanized
- Tapered at outer ends
- 12 in. steel grip strut surface (5-Diamond)
- Recess for a hitch plate with mounting holes
- Approximately 16 in. step height from ground



# Final design to be determined at preproduction meeting

### 10.74 Dock Bumpers

- Rear mounted
- One (1) on each side of unit
- Vertically mounted to a heavy duty tubular steel frame welded to the rear of unit

# Exact mounting location to be determined at pre-production meeting

## 10.75 Bolt-on Receiver Tube

- Bolt-on Receiver Tube
- 2 in. with 5/8 hitch pin
- Adjustable on hitch plate

# Exact mounting height to be determined at pre-production meeting

- 10.76 Eye Bolt (Required for Trailer Safety Chains)
- Qty three (3) required
- One (1) each side of hitch
- One (1) for trailer break-away cable
- Buyers Products B56730 or equal

Trailer break-away cable eye bolt mounting location to be determined at pre-production meeting

# **Trailer Equipment**

10.77	Trailer Connector	SAE J560 7-Way Flat trailer receptacle mounted and installed in rear bumper complete with all necessary wiring	
		<b>Note:</b> The cab and chassis will be supplied (unattached) with Ford OEM Trailer Plug Socket and Electric Trailer Brake Controller	
		Installation to be determined at pre- production meeting	
	Under Hood Air Compressor		
10.78	Air Compressor	<ul> <li>VMAC 70 Underhood 70 Air Compressor</li> <li>Output up to 70 CFM @ 100 psi</li> <li>Belt driven</li> <li>Rotary screw</li> <li>Compatible with supplied vehicle</li> </ul>	
10.79	Air/Oil Separator Tank	<ul><li> aluminum construction</li><li> tank drain valve</li><li> mounted along frame rail</li></ul>	
		Mounting location to be determined at pre-production meeting	
10.80	Cooler	<ul><li>Liquid to liquid</li><li>Integrated into vehicle's cooling system</li><li>Mounted below radiator</li></ul>	
10.81	Controls	<ul><li>LCD display</li><li>Mounted in cab</li></ul>	
		Mounting location to be determined at pre-production meeting	
10.82	Filter Regulator Lubricator (FRL)	<ul><li>Adjustable</li><li>Maximum flow: up to approximately 70 CFM / 150 psi</li></ul>	
10.83	Hose Reel	<ul> <li>½ in. x 50 ft. Hose Reel</li> <li>Deck mounted</li> </ul>	
		Mounting location to be determined at pre-production meeting	
10.84	Service Kit	Supplied 200 Hours or 6 months service kit	



# **Water Tank**

10.85	Capacity	Approximately 25 Imp Gal (113 L)	
10.86	Туре	<ul><li>Sprayer Parts No. 7720</li><li>U/V Stabilized Polyethylene</li><li>Semi-transparent</li></ul>	
10.87	Configuration	<ul><li>Round or oval</li><li>Molded-in legs</li></ul>	
		<b>Note:</b> Tank must fit in back of vehicle between body side packs	
10.88	Size	Approximately 23 in Dia. x 18 in. Length <b>State:</b>	
		<b>Note:</b> Tank must fit in back of vehicle between body side packs	
10.89	Installation	Mounted to a frame which is permanently attached to the deck	
		Installation to be determined at pre- production meeting	
10.90	Lid Size	Approximately 6 in.  State:	
10.91	Outlet Fitting	Required: • At bottom of tank • Round	
10.92	Support Bands	Required: Rated for full-load tank capacity	
10.93	Liquid Surge Stabilizers	Required:	

10.94	Water Pump	<ul> <li>Everflo EF3000</li> <li>Diaphragm Pump</li> <li>12V</li> <li>3.0 GPM flow</li> <li>In-line fuse protection</li> <li>Automatic shut-off</li> </ul>	
10.95	Hose Reel	<ul> <li>Reelcraft SWA3850 OLP</li> <li>Retractable</li> <li>5/8 in. x 50 ft. hose included</li> <li>Hose I.D. = 5/8 in.</li> <li>Hose O.D. = 3/4 in.</li> <li>Corrosion proof polypropylene</li> </ul>	
		Mounting location to be determined at pre-production meeting	
10.96	On / Off Switch	Required and located in auxiliary switch incab or curb side front vertical compartment	
		Location and type of switch to be determined at pre-production meeting	
	Grab Handles		
10.97	Grab Handles	<ul> <li>Located for ergonomic access to deck</li> <li>Diameter 1-1/4 in. (32 mm) – 1-1/2 in. (38 mm)</li> <li>Spacing behind grab bars approximately 3 in. (76 mm)</li> <li>Slip resistant</li> <li>Bolt-on construction</li> <li>Primed and painted safety yellow</li> </ul>	
		Design and installation to be determined at a pre-production meeting	
	Running Boards		
10.98	Construction	<ul> <li>Custom made:</li> <li>Extending entire length of underside of front and rear doors, each side.</li> <li>AGS 6061 aluminium grip strut, 9-½ x 2 x .08</li> <li>Inside kick plate shall consist of ½ aluminium checker plate</li> <li>Support brackets shall consist of 1½ x 1½ x ½ x ½ RC aluminium square tubing with ¼ aluminium support plates.</li> </ul>	
10.99	Mounting	<ul> <li>Cab steps to be mounted using the existing holes in the frame and body where applicable</li> <li>Use <sup>3</sup>/<sub>8</sub>-16 nut inserts to secure the mounting brackets to the body</li> </ul>	



#### **Rear Fenders**

10.100 Rear Fenders

• Heavy Duty rear poly half-moon fenders complete with steel mounting hardware



#### Winch

10.101 Winch Mount - Front and Rear

- Winch mount system installed at the base of the front bumper frame
- Rear winch mount installed for moving the winch location
- Receiver tube with 12 Volt Quick-Connect Cables

10.102 Winch System

- Buyers Product 5571200
- IP68-rated, waterproof and submersible
- Heavy-duty approximately 12,000 lb. capacity
- 12 V
- 100' of 3/8 in. galvanized cable
- Operate from inside or outside
- Handheld remote control pendant with 12 ft. of cord

State: make and model

### **Back-Up Alarm**

10.103 Back-Up Alarm

- STAR model 99901
- Mounted between frame rails at rear of truck
- Located to be protected from damage and road spray

	Rear View Camera		
10.104	Rear View Camera	<ul> <li>The cab and chassis will be supplied (unattached) with a rear view camera</li> <li>Rear view camera prep kit to include camera, screen (or displayed in rear view mirror) mounting hardware and OEM wiring harness</li> <li>To be installed by body supplier</li> </ul>	
	Conspicuity Tape		
10.105	Conspicuity Tape	Truck-Lite 98127 or equal, affixed	
	Grease Fittings		
10.106	Grease Fittings	Required: On tailgate release mechanisms, pivot points and drop-down side linkages	
	Lighting and Electrical Standar	ds	
10.107	Conformance:  C.M.V.S.S.  Manitoba Highway Traffic Act.  City of Winnipeg Lighting Visibi <a href="http://winnipeg.ca/matmgt/pdfs/Ptd">http://winnipeg.ca/matmgt/pdfs/Ptd</a>	lity Standard ublicWorksEquipLightingVisibility.pdf	
10.108	Lighting: • Supplier installed • <b>High count</b> LED lighting		
10.109	Visibility:  No clearance light shall protrud	e beyond the service body	
10.110	Identification:  • All dash mounted warning lights and switches to be identified with permanent, engraved type labels  • No labels to be located on upper surface of dash		
10.111	All LED strobe lights shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Strobes" with a permanent type, engraved style label		
10.112	Connection System:  • Weather Pack Sealed Connection System		
10.113	Grommets: • Rubber grommets unless otherw	vise specified	
10.114	Harnesses:  Harness system, properly routed All harnesses shall be internally		

• Colour coded or numbered

10.115 Junction box: Complete with necessary compression fittings, required for all vehicle lighting harness connections Securely located – inside rear of truck frame · Readily accessible for servicing 10.116 All Plug-In Connectors: All plug-in connectors shall be coated with NYK compound prior to assembly 10.117 · All wiring to be colour coded, loomed and properly secured • All LED strobe lights shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Strobes" with a permanent type, engraved style label 10.118 **Electrical Connectors:**  All electrical connectors to be crimped, soldered and then sealed using heat shrink tubing 10.119 Joining Of Wires: • All joining of wires to be soldered and sealed using heat shrink tubing or approved OEM weather tight connections **Note:** Crimp on electrical connectors for joining wires are not acceptable 10.120 Wiring Routing: Any holes required to run wires through shall be drilled (not punched), grommeted and sealed Inverter 10.121 Inverter CSA approved 110 Volt, 2500 Watts minimum Make: Xantrex • Model: XPower 3000 Inverter Part Number: 813-3000-UL State: make and model 10.122 Location Upper right corner inside the passenger side front compartment. Location to be determined at preproduction meeting 10.123 Wiring Wired through ignition through dash mounted inverter mfg. remote switch Labeled • Inverter to be complete with suitable

solenoid and battery isolator

## 10.124 Receptacle

- One (1) required
- Duplex receptacle
- Mounted at front of service body, passenger side
- Forward facing
- Mounted as high as practicable so as not to interfere with interior shelf positioning
- The receptacle shall be GFI, CSA approved
- · Weatherproof type with hinged covers



# Location to be determined at preproduction meeting

10.125 Deep Cycle Battery

- Group 31, approximately 900 CCA
- Mounted on a reinforced top shelf of the compartment

# Location to be determined at preproduction meeting

10.126 Installation

All exposed inverter terminals shall be:

- · Coated with a dielectric grease
- Completely covered with shrink wrap tubing or rubber fittings

#### Lighting

10.127 Mini Light Bar - Amber

- Whelen R2LPPA Series Amber LED Mini Light Bar
- Mounted to centre top of railing
- Protected by Branch Guard heavy duty construction
- Mini Light Bar shall be wired through the ignition, wired through a single OEM dash mounted switch or on the control panel enclosure, labelled "Beacon" with a permanent type, engraved style label
- Switch shall be capable of high/low mode

# Location to be determined at preproduction meeting

10.128	Amber Strobe Lights (Warning)	<ul> <li>Two (2)</li> <li>Whelen 5GA00FAR</li> <li>Mounting grommets</li> <li>Located outside of 3-Light cluster, rear facing in rear kick plate</li> <li>Locations to be determined at preproduction meeting</li> </ul>	
10.129	Combination Turn/Stop And Taillights	<ul> <li>One (1) per side</li> <li>Truck-Lite 44302R with P/N 44710 mounting grommets</li> <li>Flash rate 70 – 90 fpm</li> <li>Flush mounted</li> <li>Mounted in rear of body at maximum practicable height</li> </ul>	
10.130	Back-Up Lights	<ul> <li>One (1) per side</li> <li>Truck-Lite 44206C with P/N 44710 mounting grommets</li> <li>Mounted in rear of body</li> </ul>	
10.131	3-Light Cluster	<ul><li>Three (3)</li><li>Truck-Lite10250R with P/N 10403 mounting grommets</li></ul>	
		Or	
		<ul> <li>Truck-Lite 3-Lamp ID Light Assembly 33740R</li> </ul>	
		Located to protect from damage	
		Locations to be determined at pre- production meeting	
10.132	Clearance Lights	Truck-Lite10250R and 10250Y with P/N 10403 mounting grommets.	
		Or	
		Truck-Lite 33250R and 33250Y with P/N 33720 grommets	
		<b>Note:</b> shall not protrude beyond the service body	
10.133	License Plate Light	Complete with license plate bracket P/N Truck-Lite 15040 (Light)	
10.134	Harness	<ul> <li>Truck-Lite 50 Series or equivalent harness system</li> <li>Properly routed</li> <li>Internally grounded</li> <li>Secured</li> </ul>	

Template Version: F020190115 - Fleet 10.135 Compartment Lights • LED continuous "rope" style lighting in all service body compartments Properly secured to prevent damage Wired through ignition and through chassis manufacturer's OEM dash mounted switch · Labelled "Bin Lights" 10.136 Work Lights • Qty four (4) Whelen Pioneer SlimLine Series PSL2B • Work lights to be wired through the ignition • Wired through a single OEM dash mounted switch · Labelled "Work Lights" Locations to be determined at preproduction meeting 10.137 Traffic Advisor Split Arrow head style • SWS Titan 57818-2 Traffic Arrow complete with controller and all mounting and electrical hardware • Include all necessary mounting brackets and guards manufactured from galvanized steel • Installed on top of each side pack State: make and model Locations to be determined at preproduction meeting 11.0 **WARRANTY:** 11.1 All warranty information shall be detailed and include all exclusions. The Contractor shall provide all published warranty information upon delivery of the equipment.

State:

State:

State:

Bidder shall state all warranty information.

**Under Hood Air Compressor** 

11.2

11.3

11.4

Body

Water Pump

12.0	DELIVERY:	
12.1	Delivery Point:	
	The complete unit shall be serviced, ready for operation and delivered F.O.B. with the freight prepaid, including invoice and N.V.I.S. (if applicable) to the WFMA 185 Tecumseh Street, Winnipeg MB.	
12.2	Delivery Time:	
	Equipment shall be delivered between 8:00 am and 2:00 pm on Business Days.	
	State: earliest delivery time from date of chassis delivery:	
12.3	Delivery Contact:	
	The Contractor shall contact the Contract Administrator prior to delivery of the equipment.	
12.4	<u>P.D.I:</u>	
	A pre-delivery inspection shall be performed by the Contractor on the equipment. Proof upon inspection including completed check list	
13.0	MANUALS:	
13.1	Operator's Manual:	
	One (1) per unit shall be supplied with the units when delivered	
14.0	PARTS/LABOUR PRICING:	
14.1	Bidder to provide City of Winnipeg Parts Discount % Pricing from retail parts pricing. State percentage discount	
14.2	Bidder to provide City of Winnipeg Labor Discount % Pricing from Retail shop labor rate. State percentage discount	
15.0	FIRST SERVICE PREVENTATIVE MAINTENANCE KIT:	
15.1	In order to assure minimum downtime of the Equipment in future service, the	
	Contractor must provide one (1) complete replacement set of new OEM filters for each unit purchased. The set of required filters shall include (if applicable to the equipment type) air, fuel, oil, cab and hydraulic, or otherwise all known necessary common replacement filters required for the first preventative maintenance servicing.	
15.2	The Contractor must provide a list of factory recommended lubricants to be used with the equipment, as well as a complete cross reference guide for all	
	warranty approved lubricants and filters that can be used during Preventative Maintenance servicing.	