

Part 1 General

1.1 REFERENCES

- .1 American Gear Manufacturers Association (AGMA)
- .2 American National Standards Institute (ANSI)
 - .1 ANSI MH 27.1 Specifications for Underhung Crane and Monorail Systems
- .3 American Society of Mechanical Engineers (ASME)
 - .1 ASME B30.16 Overhead Hoists (Underhung)
 - .2 ASME HST-4M Performance Standard for Overhead Electric Wire Rope Hoists
- .4 Crane Manufacturer's Association of America (CMA)
- .5 National Electrical Manufacturers Association (NEMA)
- .6 Canadian Standards Association (CSA)
 - .1 CSA B167-96, Safety Standard for Maintenance and Inspection of Overhead Cranes, Gantry Cranes, Monorails, Hoists, and Trolleys

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Shop Drawings and Product Data:
 - .1 Submit shop drawings indicating electrical requirements, weights, loads, dimensions and clearances.

1.3 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.
- .2 Include Owner's Manual including Operation and Maintenance instructions.

Part 2 Products

2.1 GENERAL

- .1 Supply and install two (2) push trolley electric wire rope hoists for hoisting equipment in the motor room level and the pump room level of the pumping station.
 - .1 Identification: HO-L20, HO-L21

2.2 EQUIPMENT HOIST

- .1 Operating environment – indoor, unclassified area.
- .2 Rated capacity: 1000 kg.
 - .1 Clearly mark capacity on permanent nameplate.
- .3 Equipment hoist to be in compliance with all standards referenced.
- .4 High torque, heavy duty hoist motor for smooth hoisting action.
- .5 D.C. disc motor brake.
- .6 Load brake capable of holding the load independent of the hoist motor brake.
- .7 1.74m (5.7 ft) minimum lift
- .8 Single speed lifting – 4.5 to 5 m/min (13 to 16.4 fpm)

- .9 Deep grooved, large diameter rope drum to help prevent rope overwrap.
- .10 Manual single monorail trolley, rigid mount. Hoist to be compatible with existing S200 x 27 beam x 2.75 m length in the motor room and S200 x 27 beam x 5.25 m length in the pump room. Low headroom design.
- .11 Hook assembly: 360 deg rotation with safety spring-loaded latch.
- .12 Shrouded lower block.
- .13 Noise level: max. 85dBa at 1m
- .14 Power supply requirements:
 - .1 575V, 3 Phase, 60 Hz power.
- .15 Control Power
 - .1 Internally derived.
 - .2 Maximum voltage at pendant control to be 120V.
- .16 Upper travel limit switch
- .17 Unit complete with controller, magnetic contactors for hoist motor control, and pendant control.
- .18 Push-button pendant control suspended from the hoist.
 - .1 Cable complete with external strain relief.
 - .2 Cable length: Motor Room – 1.5 m, Pump Room – 1.8 m
- .19 CSA approved.
- .20 High quality epoxy paint finish.
- .21 Unit completely assembled in the shop, and test run prior to shipping.
- .22 Acceptable products:
 - .1 Yale/ Shaw-Box Series 800
 - .2 Kone Cranes
 - .3 Or approved equal in accordance with B7.

Part 3 Execution

3.1 INSTALLATION

- .1 Install in accordance with the manufacturer's installation instructions and in conformance with local codes.

3.2 FIELD TESTING

- .1 Provide a documented functional test to verify the proper operation of the hoists. Utilize to lift one of the new pumps.

END OF SECTION