

**Appendix A**  
**Flow Control Drawings**

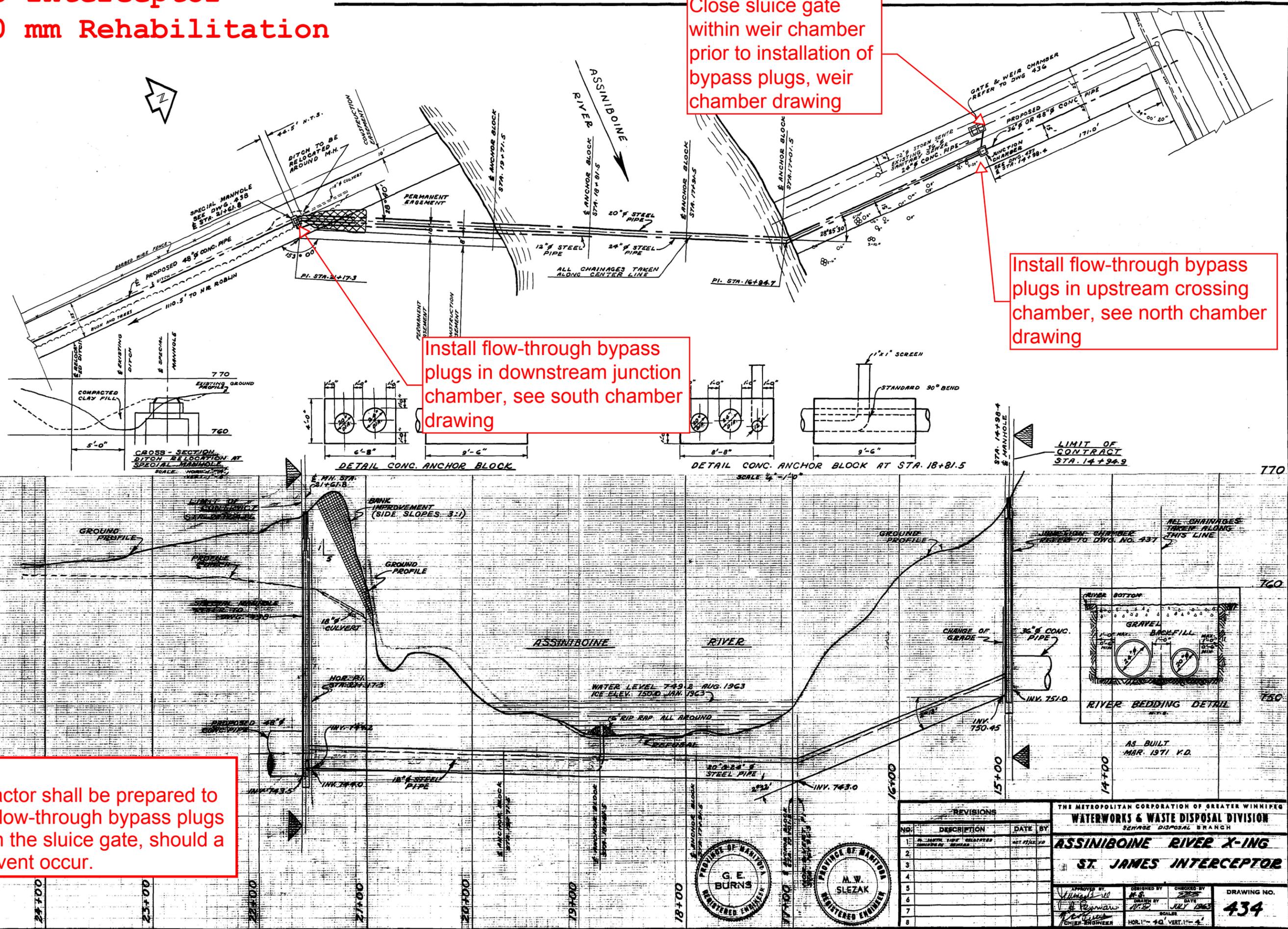
# St. James Interceptor 500 & 600 mm Rehabilitation

Close sluice gate within weir chamber prior to installation of bypass plugs, weir chamber drawing

Install flow-through bypass plugs in upstream crossing chamber, see north chamber drawing

Install flow-through bypass plugs in downstream junction chamber, see south chamber drawing

**Notes:**  
.1 Contractor shall be prepared to remove flow-through bypass plugs and open the sluice gate, should a rainfall event occur.



REVISIONS		
NO.	DESCRIPTION	DATE BY
1	AS BUILT	1971
2		
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THE METROPOLITAN CORPORATION OF GREATER WINNIPEG  
WATERWORKS & WASTE DISPOSAL DIVISION  
SEWAGE DISPOSAL BRANCH

## ASSINIBOINE RIVER X-ING

### ST. JAMES INTERCEPTOR

APPROVED BY: *[Signature]* DESIGNED BY: *[Signature]* CHECKED BY: *[Signature]*  
DATE: JULY 1963

DRAWING NO. **434**

SCALE: HOR. 1" = 40' VERT. 1" = 4'



# St. James Interceptor - North Side 500 & 600 mm Rehabilitation

## Bypass Plug Installation Procedure:

- .1 Close sluice gate in weir chamber.
- .2 Install tether lines for all plugs.
- .3 Pull flow-through bypass plugs complete with discharge hose into upstream junction chamber pipes and inflate (to be done with live flow). Allow discharge hose to dump into junction chamber.
- .4 Install and secure plugs into sewer at upstream manholes and inflate (max 45 minutes)
- .6 Install bypass piping and tee in junction chamber.
- .7 Deflate upstream sewer plugs and remove from pipe
- .8 Removal procedure opposite of installation without installation of upstream plugs

- .1 Install 600 mm flow-through plug with 400 mm bypass
- .2 Anchor flow-through plug to weir chamber
- .3 Recess plug into pipe to reduce curvature of bypass piping

- .1 Wall anchors installed in 2014 on north and west walls to anchor tee
- .2 Additional anchors may be required to facilitate flow diversions

- .1 Insert bypass piping min 1.2 m into siphon pipe
- .2 If required, use sandbags to prevent backflow into chamber

- .1 Install 400 mm bypass piping c/w 400 mm Tee
- .2 Route piping out of way during inspection of 500 mm pipe

- .1 Install 900 mm flow-through plug with a 400 mm bypass
- .2 Anchor flow-through plug to upstream manhole
- .3 Recess plug into pipe to reduce curvature of bypass piping

Install temporary 900 mm inflatable plug for installation of bypass piping (max 45 minutes)

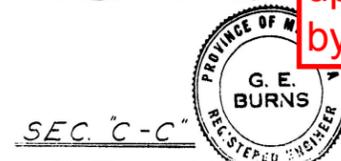
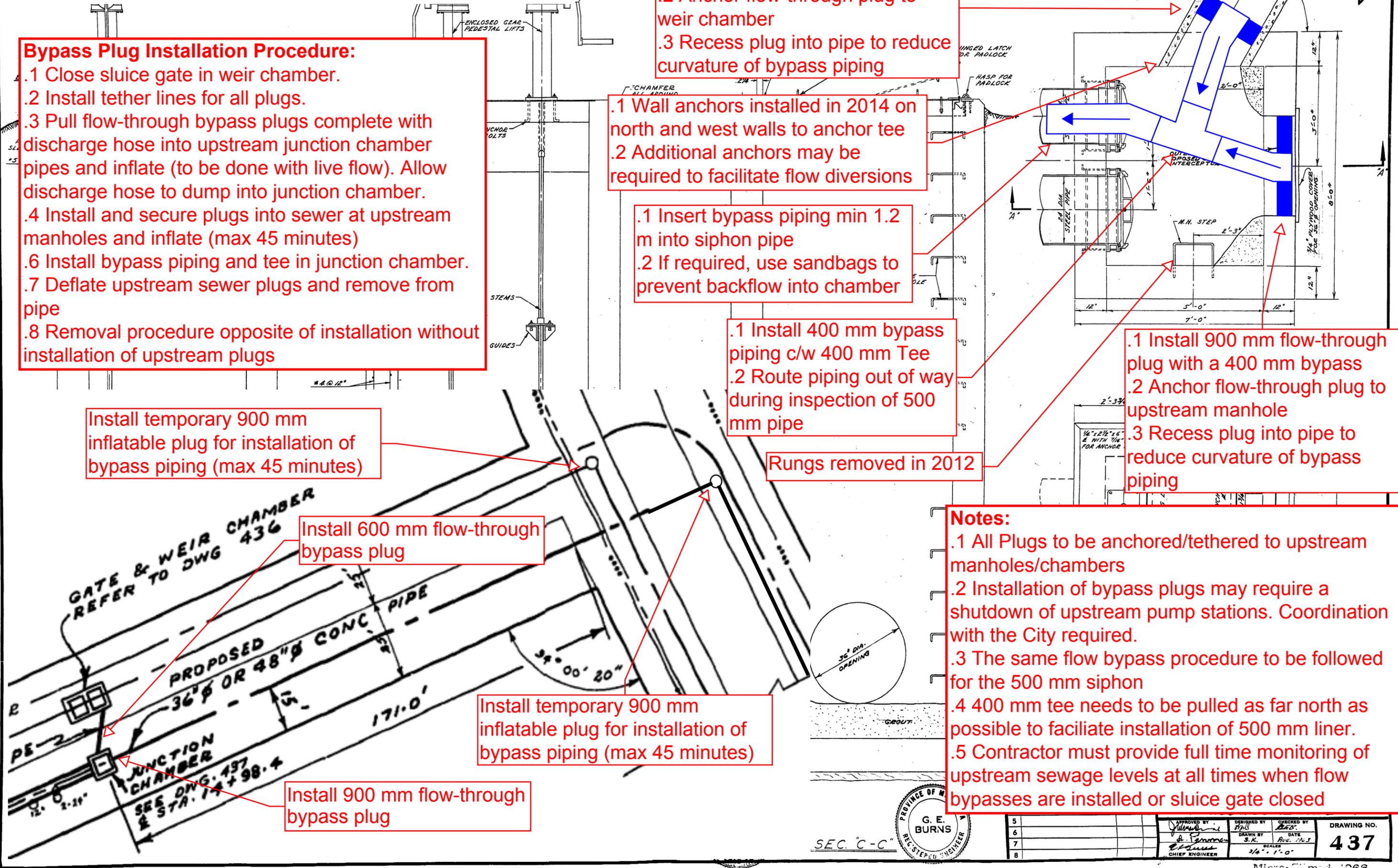
Install 600 mm flow-through bypass plug

Install temporary 900 mm inflatable plug for installation of bypass piping (max 45 minutes)

Install 900 mm flow-through bypass plug

Rungs removed in 2012

- Notes:**
- .1 All Plugs to be anchored/tethered to upstream manholes/chambers
  - .2 Installation of bypass plugs may require a shutdown of upstream pump stations. Coordination with the City required.
  - .3 The same flow bypass procedure to be followed for the 500 mm siphon
  - .4 400 mm tee needs to be pulled as far north as possible to facilitate installation of 500 mm liner.
  - .5 Contractor must provide full time monitoring of upstream sewage levels at all times when flow bypasses are installed or sluice gate closed



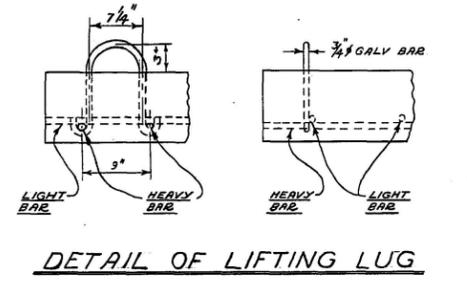
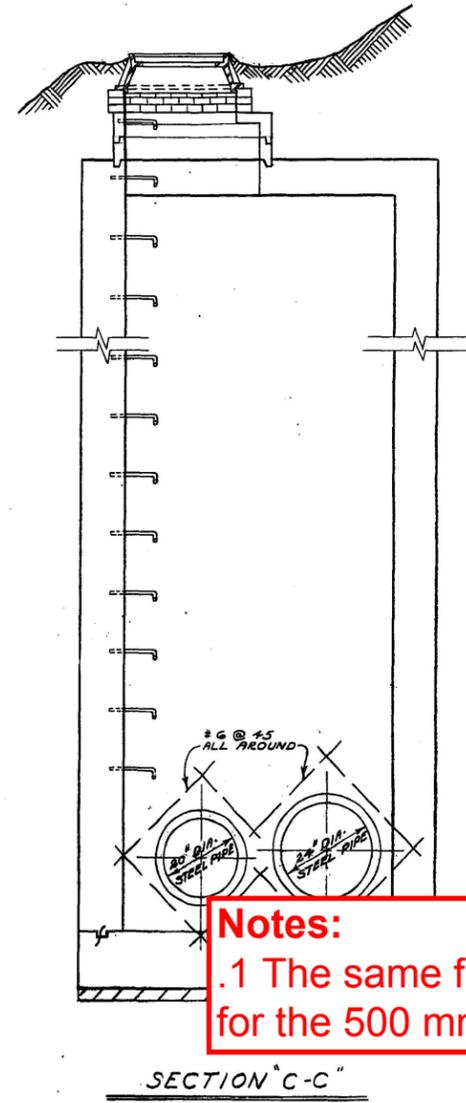
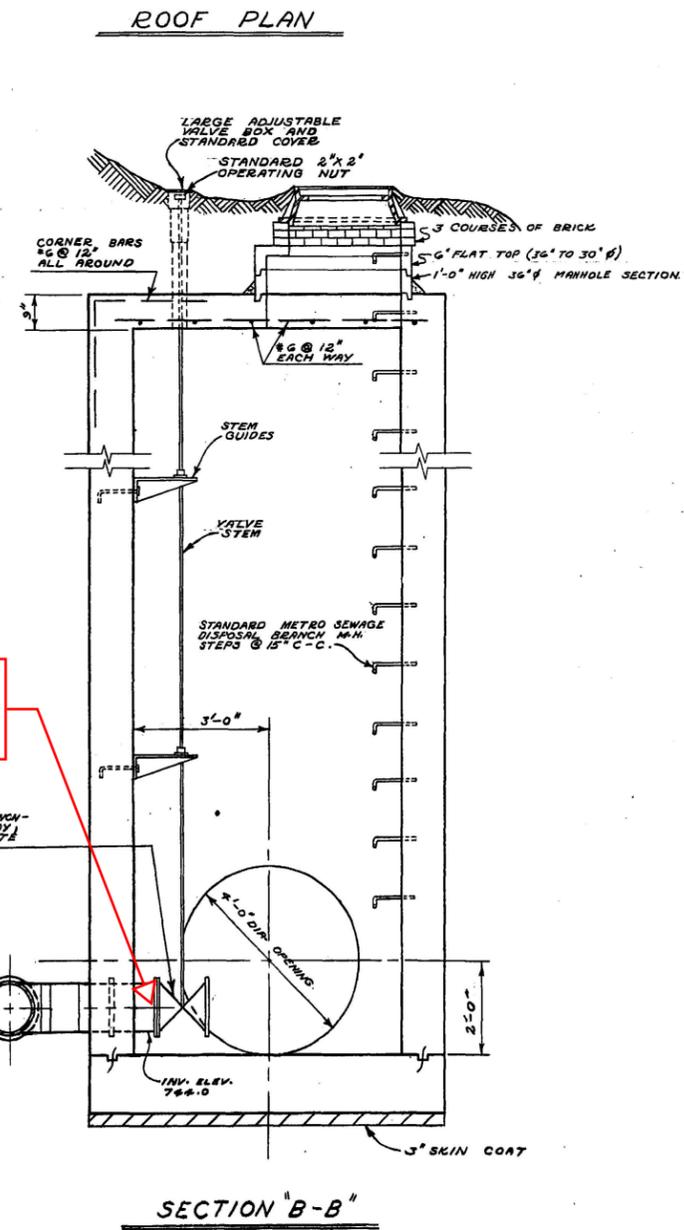
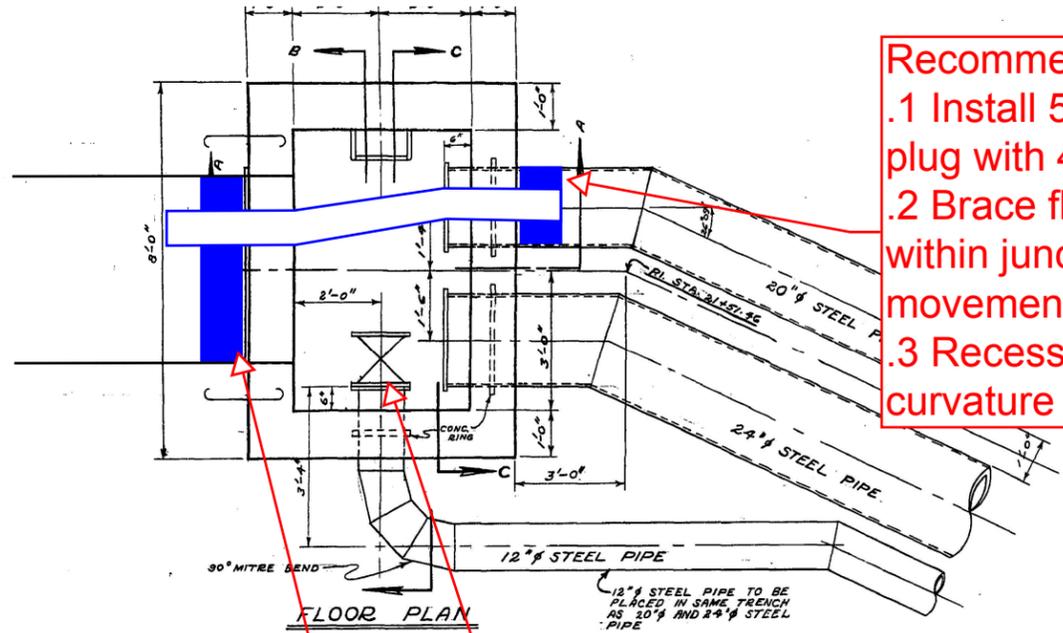
5	APPROVED BY	DESIGNED BY	CHECKED BY	DRAWING NO.
6				437
7				
8				

# St. James Interceptor - South Side

## 500 & 600 mm Rehabilitation

**Recommended Bypass Procedure:**

- .1 Install 500/600 mm flow-through plug with 400 mm bypass hose
- .2 Brace flow-through plug within junction chamber to prevent movement of plug
- .3 Recess plug into pipe to reduce curvature of bypass piping



**NOTE:**  
CONTRACTOR TO SUPPLY 1-20\"/>



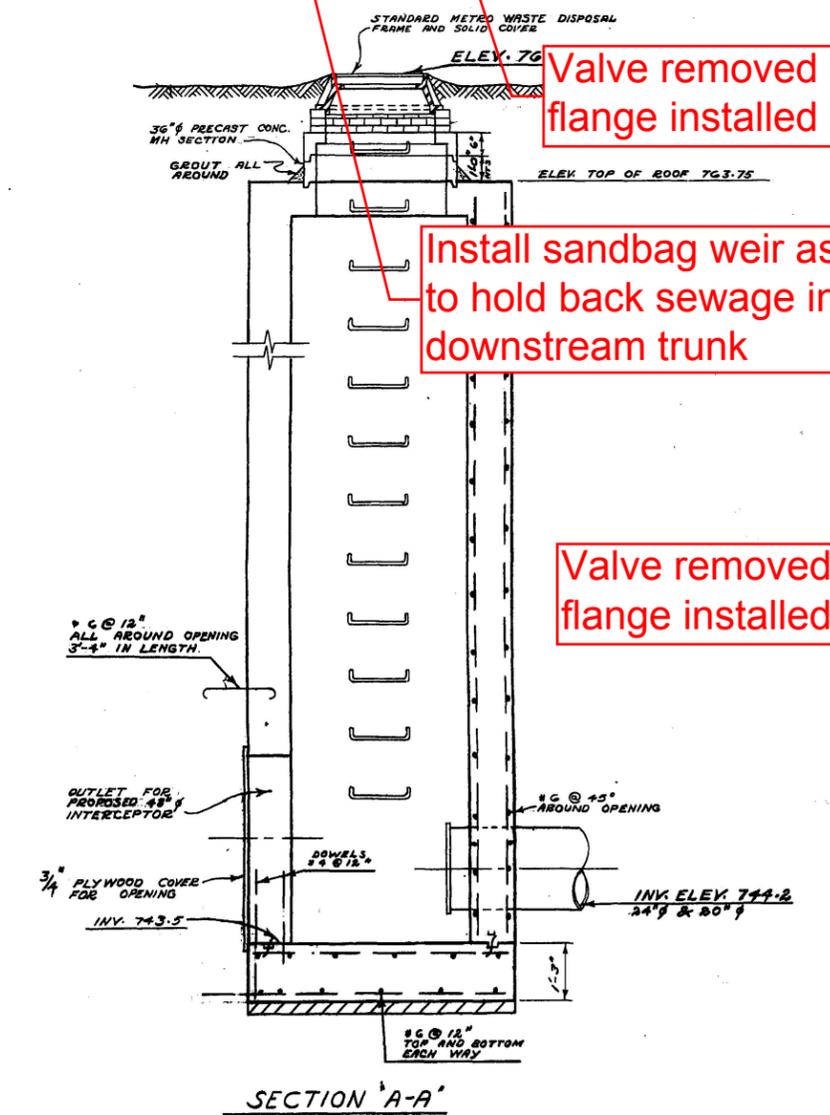
**Notes:**

- .1 The same flow bypass procedure to be followed for the 500 mm siphon

Valve removed and blind flange installed in 2014

Install sandbag weir as required to hold back sewage in downstream trunk

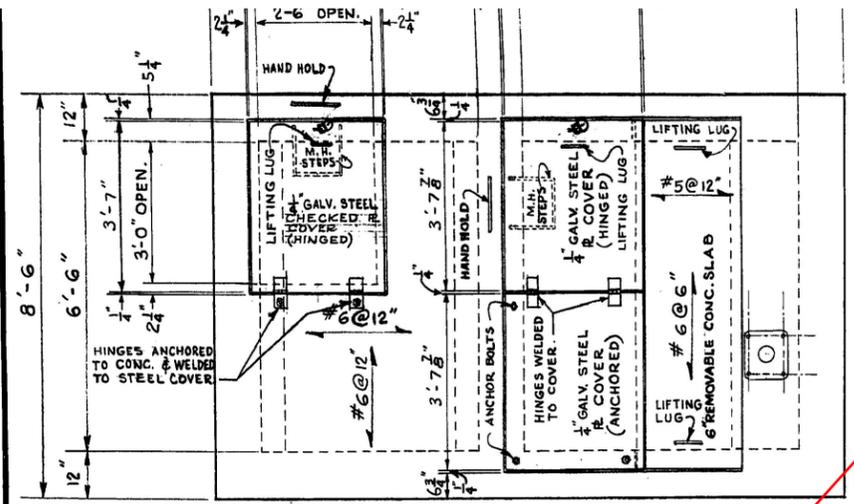
Valve removed and blind flange installed in 2014



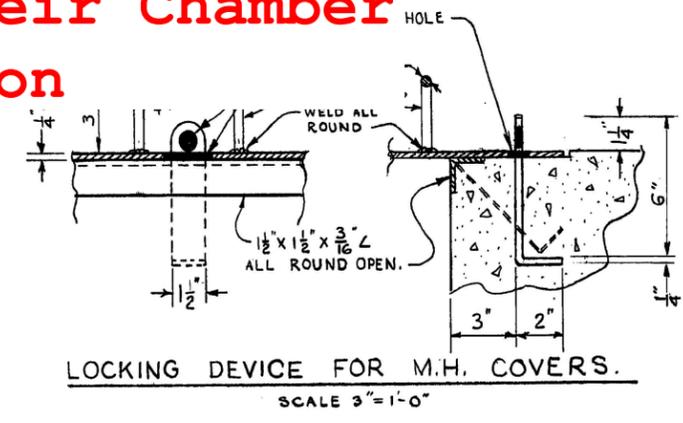
REVISIONS				THE METROPOLITAN CORPORATION OF GREATER WINNIPEG	
NO.	DESCRIPTION	DATE	BY	WATERWORKS & WASTE DISPOSAL DIVISION	
1				SEWAGE DISPOSAL BRANCH	
2				ST. JAMES INTERCEPTOR	
3				SPECIAL MANHOLE ASSINIBOINE	
4				RIVER CROSSING	
5				APPROVED BY	DESIGNED BY
6				CHIEF ENGINEER	SCALE
7				DRAWN BY	DATE
8					

# St. James Interceptor - Weir Chamber 500 & 600 mm Rehabilitation

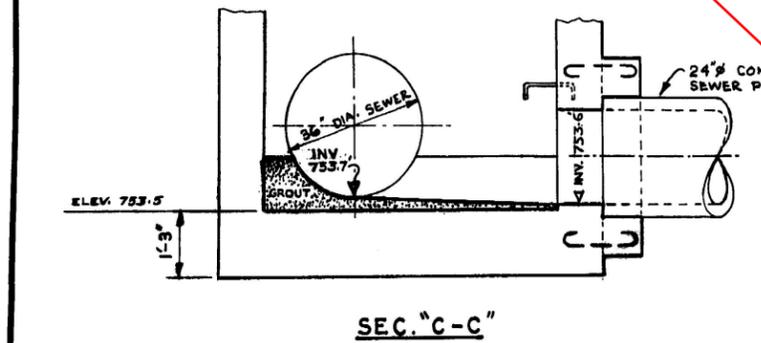
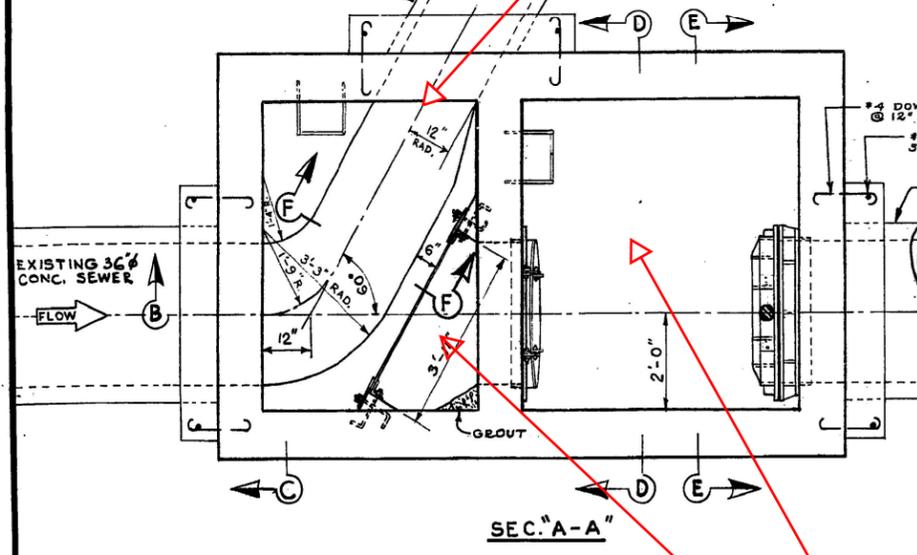
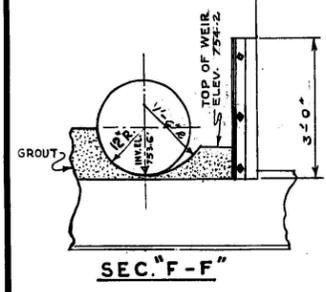
**NOTE:**  
 ① ALL INVERTS AND ELEVATIONS TO BE CHECKED PRIOR TO CONSTRUCTION.  
 ② SEE DRAWING 438 FOR LIFTING LUG DETAIL.



Secure 600 flow-through bypass plug to weir chamber

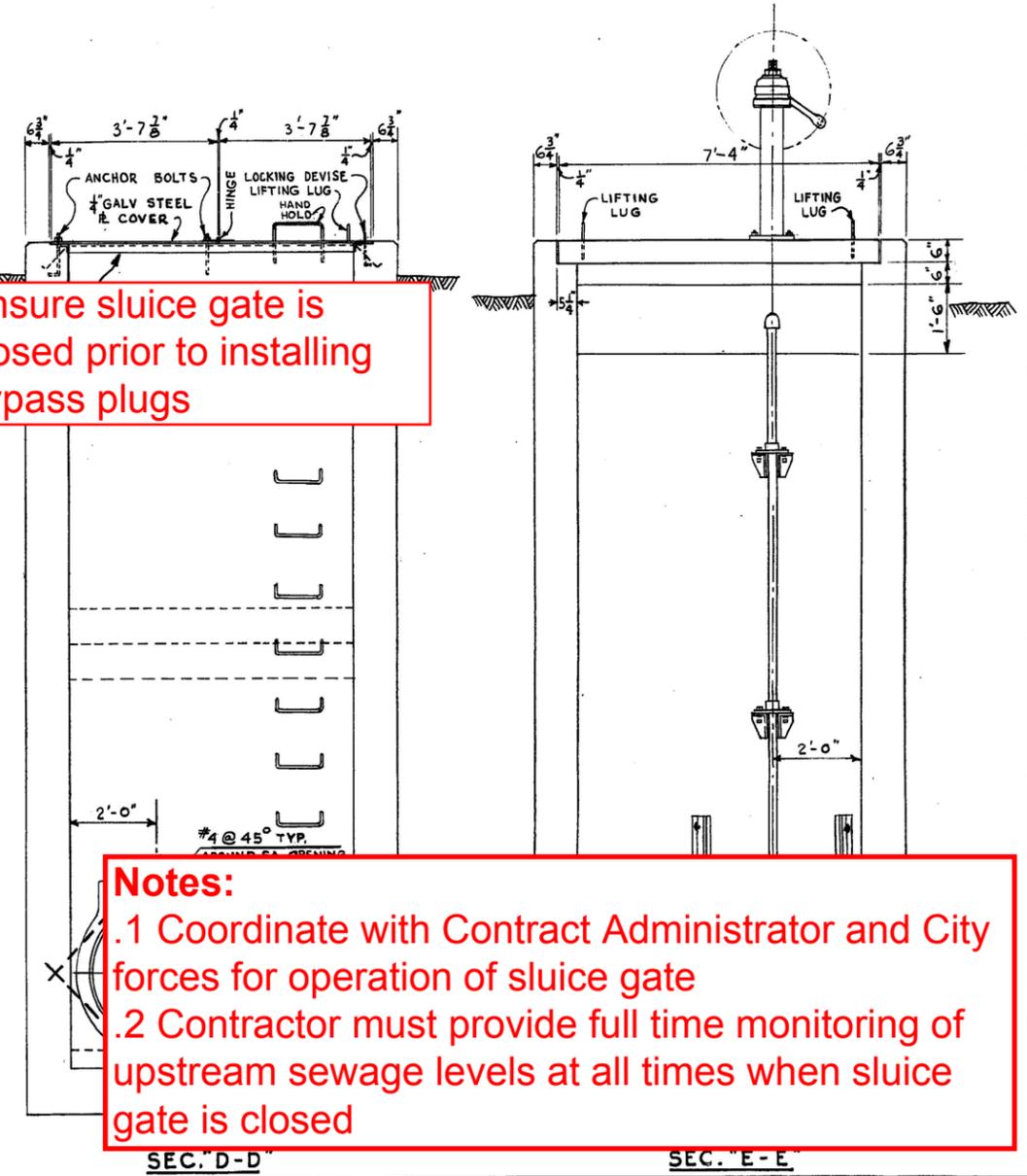


Ensure sluice gate is closed prior to installing bypass plugs



Contractor is responsible to pump out area between weir and sluice gate if weir is overtopped during work

**Notes:**  
 .1 Coordinate with Contract Administrator and City forces for operation of sluice gate  
 .2 Contractor must provide full time monitoring of upstream sewage levels at all times when sluice gate is closed



REVISIONS				THE METROPOLITAN CORPORATION OF GREATER WINNIPEG	
NO.	DESCRIPTION	DATE	BY	WATERWORKS & WASTE DISPOSAL DIVISION SEWAGE DISPOSAL BRANCH	
1					
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DESIGNED BY M.S.	CHECKED BY E.P.S.	DRAWING NO. <b>436</b>
DRAWN BY H.B.	DATE APR 1969	
APPROVED BY [Signature] CHIEF ENGINEER		SCALE 3/8" = 1'-0"