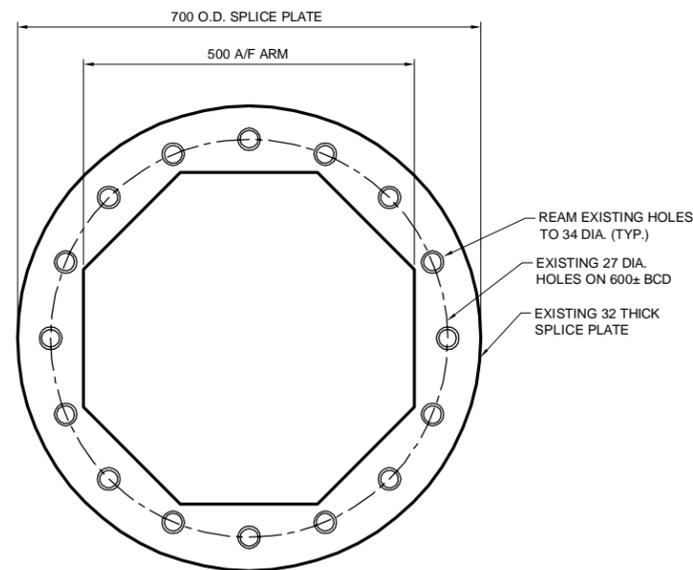
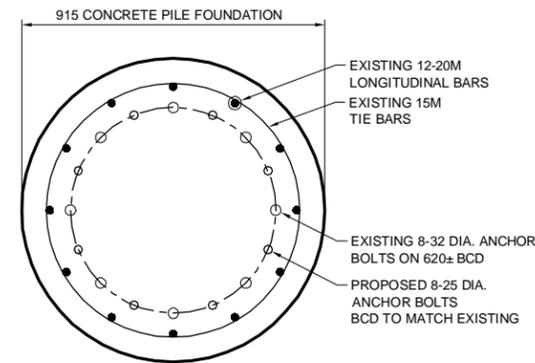


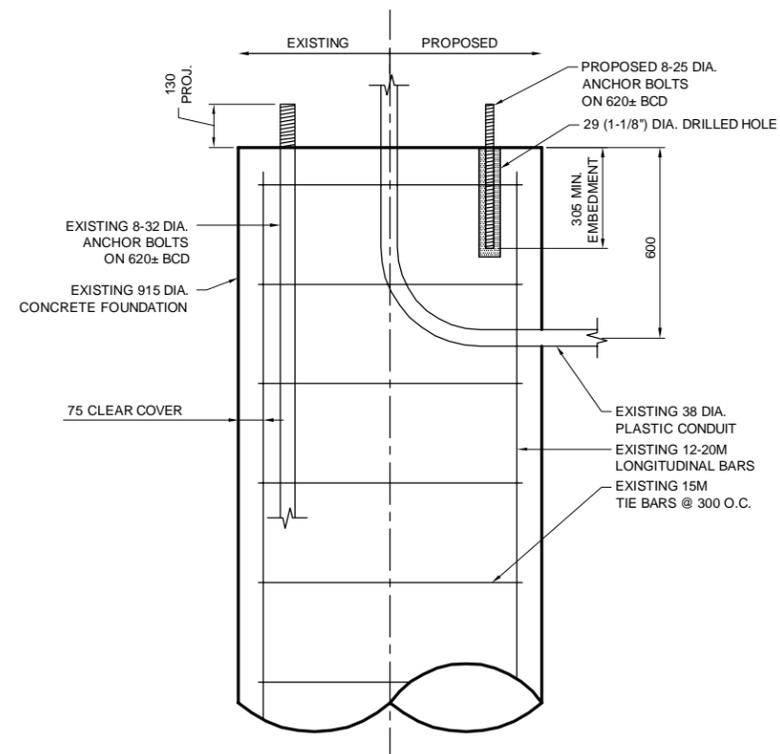
BASE PLATE MODIFICATIONS
(TYP. 2 BASE PLATES)



SPLICE PLATE MODIFICATIONS
(TYP. 4 SPLICE PLATES)



SECTION - FOUNDATION MODIFICATION DETAILS
(TYP. 2 FOUNDATIONS)



ELEVATION - FOUNDATION MODIFICATION DETAILS
(TYP. 2 FOUNDATIONS)

STRUCTURE MODIFICATION NOTES:

1. CONTRACTOR SHALL TAKE SPECIAL CARE TO ENSURE ALIGNMENT OF HOLES IN MATING SPLICE PLATES.
2. THE ANCHOR BOLT TEMPLATE SHALL BE USED TO MAKE BASE PLATE MODIFICATIONS IN THE SHOP.
3. EXISTING HOLES SHALL BE ENLARGED BY REAMING. NEW HOLES SHALL BE INSTALLED BY DRILLING.

FOUNDATION MODIFICATION NOTES:

1. PROPOSED ANCHOR BOLTS SHALL BE INSTALLED USING THE HILTI HIT-HY 200 ADHESIVE ANCHORING SYSTEM. SUBSTITUTES SHALL BE APPROVED IN WRITING BY THE CONTRACT ADMINISTRATOR.
2. INSTALL PROPOSED ANCHOR BOLTS IN ACCORDANCE WITH ADHESIVE ANCHORING SYSTEM MANUFACTURER'S INSTRUCTIONS.
3. FOLLOWING INSTALLATION OF THE NEW ANCHOR BOLTS, CONTRACTOR SHALL CREATE AN ANCHOR BOLT HOLE TEMPLATE FOR EACH FOUNDATION.
4. **NEW ANCHOR BOLTS**
 - 25 DIA. BY 450 LONG C/W 2 NUTS & 2 WASHERS
 - ASTM F1554 GR. 55 (380 MPa)
 - FULLY THREADED UNC CLASS 2A
 - HOT-DIP GALVANIZED IN ACCORDANCE WITH ASTM F2329

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METRIC

WHOLE NUMBERS INDICATE MILLIMETRES
DECIMALIZED NUMBERS INDICATE METRES



DESIGNED BY	CDW
DRAWN BY	JD
CHECKED BY	SSR
APPROVED BY	-
HOR. SCALE	-
VERTICAL	-
NO. REVISIONS	DATE BY DATE
0	ISSUED FOR TENDER 05/17/13 CDW
	DATE 05-17-13

DESIGNED BY	CDW
DRAWN BY	JD
CHECKED BY	SSR
APPROVED BY	-
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STEEL OVERHEAD SIGN SUPPORT STRUCTURES - 2013 MAINTENANCE WORKS	CITY DRAWING NUMBER OHSS-13-08 SHEET 8 OF 8 CONSULTANT DRAWING NUMBER N/A
STRUCTURE NO. S650 DETAILS	