

Part 1 General

1.1 SUMMARY

- .1 Section Includes:
 - .1 Thermal insulation for piping and piping accessories in commercial type applications.

1.2 REFERENCES

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
- .2 American Society for Testing and Materials International (ASTM)
 - .1 ASTM B209M-04, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate Metric.
 - .2 ASTM C335-04, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
 - .3 ASTM C411-04, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
 - .4 ASTM C547-2003, Mineral Fiber Pipe Insulation.
 - .5 ASTM C795-03, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
 - .6 ASTM C921-03a, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .2 CAN/CGSB-51.53-95, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts
- .4 Department of Justice Canada (Jus)
 - .1 Canadian Environmental Assessment Act (CEAA), 1995, c. 37.
 - .2 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
 - .3 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .6 Manufacturer's Trade Associations
 - .1 Thermal Insulation Association of Canada (TIAC): Mechanical Insulation Best Practices Guide (Version in effect three (3) Business Days before Submission Deadline).
- .7 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-03, Surface Burning Characteristics of Building Materials and Assemblies.

- .2 CAN/ULC-S701-01, Thermal Insulation, Polystyrene, Boards and Pipe Covering.
- .3 CAN/ULC-S702-1997, Thermal Insulation, Mineral Fibre, for Buildings
- .4 CAN/ULC-S702.2-03, Thermal Insulation, Mineral Fibre, for Buildings, Part 2: Application Guidelines.

1.3 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - will mean "not concealed" as specified.
- .2 TIAC:
 - .1 IPF: Industrial Piping Finish.
 - .2 CPF: Commercial Piping Finish.

1.4 SUBMITTALS

- .1 Submittals: in accordance with Section CW1110 – General Instructions.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section CW1110 – General Instructions. Include product characteristics, performance criteria, and limitations.
 - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section CW1110 – General Instructions.
- .3 Shop Drawings:
 - .1 Submit shop drawings in accordance with Section CW1110 – General Instructions.
 - .1 Shop drawings: submit drawings stamped and signed by professional engineer registered or licensed in Province of Manitoba, Canada.
- .4 Quality assurance submittals: submit following in accordance with Section CW1110 – General Instructions.
 - .1 Instructions: submit manufacturer's installation instructions.

1.5 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Installer: specialist in performing work of this Section, and have at least 3 years successful experience in this size and type of project, qualified to standards of TIAC.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Packing, shipping, handling and unloading:

- .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Deliver materials in accordance with E5 in original factory packaging, labelled with manufacturer's name, address.
- .2 Storage and Protection:
 - .1 Protect from weather, construction traffic.
 - .2 Protect against damage.
 - .3 Store at temperatures and conditions required by manufacturer.

Part 2 Products

2.1 FIRE AND SMOKE RATING

- .1 In accordance with CAN/ULC-S102.
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre specified includes, rock wool or slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 Code A-1: rigid moulded mineral fibre without factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702 or ASTM C547.
 - .2 Maximum "k" factor: to CAN/ULC-S702.

2.3 INSULATION SECUREMENT

- .1 Tape: self-adhesive, aluminum, reinforce, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.
- .3 Canvas adhesive: washable.
- .4 Tie wire: min. 1.5 mm diameter stainless steel
- .5 Bands: stainless steel, min 19 mm wide, min 0.5 mm thick.

2.4 CEMENT

- .1 Thermal insulating and finishing cement:
 - .1 Hydraulic setting or Air drying on mineral wool, to ASTM C449/C449M.

2.5 VAPOUR RETARDER LAP ADHESIVE

- .1 Water based, fire retardant type, compatible with insulation.

2.6 INDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.

2.7 JACKETS

- .1 Aluminum:
 - .1 To ASTM B209.
 - .2 Thickness: 0.50 mm sheet.
 - .3 Finish: smooth.
 - .4 Joining: longitudinal and circumferential slip joints with 50 mm laps.
 - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
 - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.
- .2 Stainless steel:
 - .1 Type: 304.
 - .2 Thickness: 0.25 mm.
 - .3 Finish: smooth.
 - .4 Joining: longitudinal and circumferential slip joints with 50 mm laps.
 - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
 - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 PRE-INSTALLATION REQUIREMENT

- .1 Surfaces clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and this specification.
- .3 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Install hangers, supports outside vapour retarder jacket.
- .4 Supports, Hangers:

- .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes.
- .2 Where existing pipe supports do not allow space for insulation, jacketing and protective shields, provide new pipe supports compatible with application of insulation, jacketing and protective shield.
- .5 Insulation to remain dry. Ensure tight joints. Overlaps to manufacturer's instructions.
- .6 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .7 Roof Penetrations: Apply insulation for interior applications to a point even with top of roof flashing.

3.4 PIPING INSULATION SCHEDULES

- .1 Flexible pipe segments not included unless otherwise specified.
- .2 Code: A-1.
 - .1 Securements: SS bands at 300 mm on centre.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Flanges: to be insulated and jacketed.
 - .4 Installation: TIAC Code 1601-H.
- .3 Thickness of insulation as specified in E6.
- .4 Finishes:
 - .1 Exposed indoors: aluminum or SS jacket.
 - .2 Finish attachments: SS screws and bands, at 150 mm on centre. Seals: closed.
 - .3 Installation: to TIAC code IPF-1.

3.5 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION