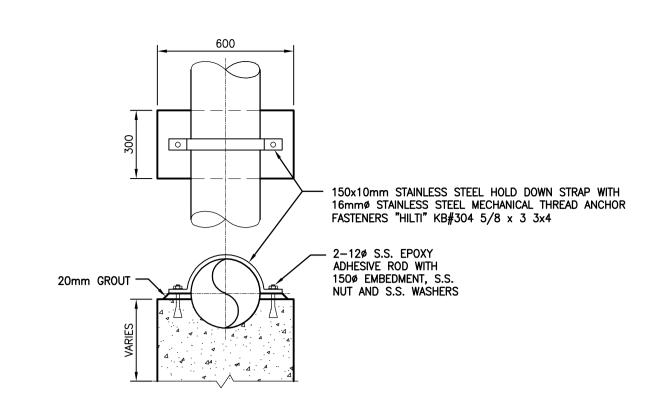


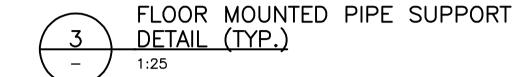
GRINNEL INSULATION SHIELD

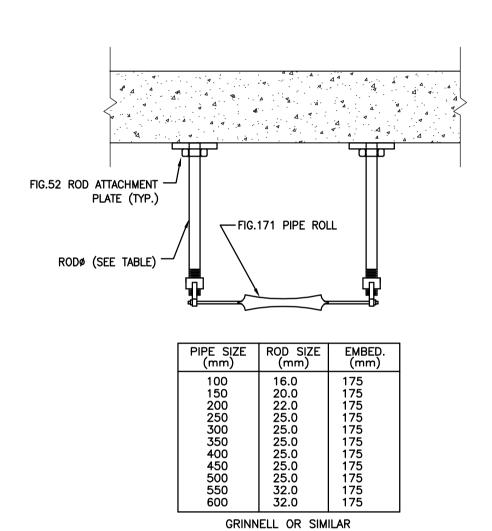
NAILS TO TOP OF TIMBER

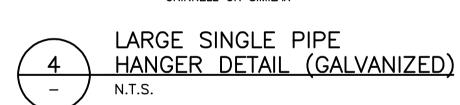
SUPPORT

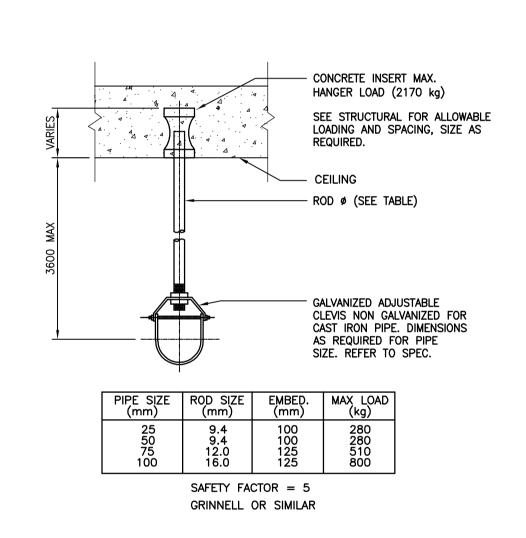
FASTENED WITH GALV. SPIRAL



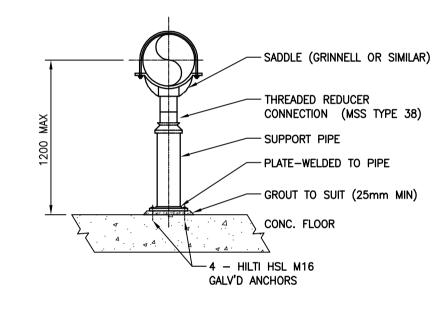




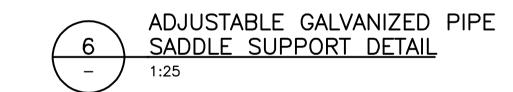


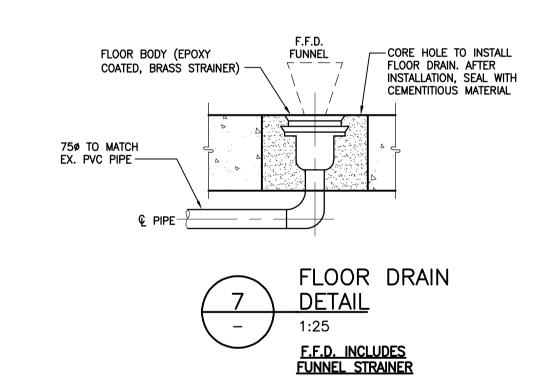


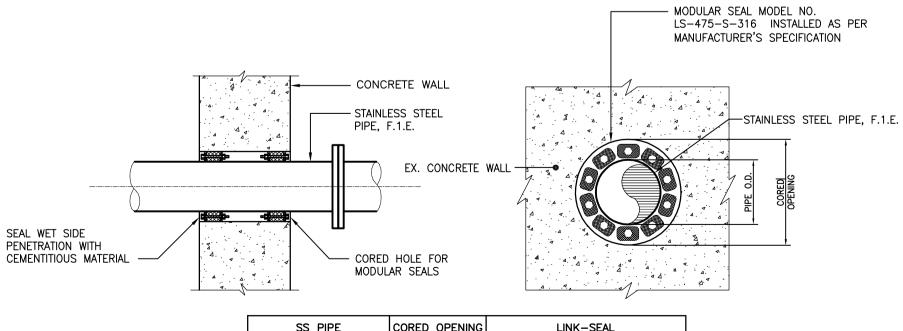




PIPE SIZE	SUPPORT PIPE	PLATE SIZE
(mm)	(mm)	(mm)
50 75 100 150 200 250 500 600	38 50 75 100 150 200 150	150 X 150 X 9.5 250 X 250 X 9.5 300 X 300 X 9.5 450 X 450 X 9.5







SS PIPE		CORED OPENING	LINK-SEAL	
SIZE	ACTUAL O.D.	DIA.	LINKS PER SEAL	MODEL No.
500	508.0	609.6	26	LS-475-S-316
600	609.6	711.2	31	LS-475-S-316

PROVIDE SS WALL MOUNTED PIPE SUPPORT ON BOTH SIDES OF DIGESTER WALL LINK SEAL

N.T.S.

**METRIC** WHOLE NUMBERS INDICATE MILLIMETRES DECIMALIZED NUMBERS INDICATE METRES

B.M. ELEV.			Stantec Consulting L		ting Ltd.	ENGIN		
				Stanted	T-1 004 40	ley Street, Winni 89–5900 Fax 20		
				DESIGNED BY	A.B.	CHECKED BY	S.A.B.	S
				DRAWN BY	R.J.H.	APPROVED BY	S.K.B.	
3.	ISSUED FOR TENDER	12.11.01	S.K.B.			DELEACED FOR		1
2.	ISSUED FOR 95% REVIEW	12.09.12	S.K.B.	VERTICAL: —	RELEASED FOR CONSTRUCTION:			
1.	ISSUED FOR 60% REVIEW	12.07.27	S.K.B.		_	J	BID C	
NO.	REVISIONS	DATE	BY	DATE 12.07	7.03	DATE	_	

ing Ltd.	ENGINEER'S SEAL
oeg, Manitoba 04-453-9012	ORIGINAL SEALED BY
S.A.B.	A.H. BEGHIN
S.K.B.	P. ENG. 12/10/31
	12/10/31
	BID OPPORTUNITY NO.

**APEGIN** 

Certificate of Authorization

Stantec Consulting Ltd. No. 1301

573-2012

	1777:
_	Winnipeg
/	NODTUE

THE CITY OF WINNIPEG WATER AND WASTE DEPARTMENT

NORTH END WATER POLLUTION CONTROL CENTRE REHABILITATION OF DIGESTER No. II AND SLUDGE HOLDING TANK No. 5 AND 7

MISCELLANEOUS DETAILS

I-OIOID-MOOII-OOI 17 29