

ITEM No.	No. REQ'D	DESCRIPTION	MATERIAL	DWG NO
1	1	OCTAGON SECTION SIZES AS SHOWN	7 GA. A570 GR.50	
2	1	OCTAGON SECTION SIZES AS SHOWN	7 GA. A570 GR.50	
3	4	HAMMER BLOCK 1" x 1 3/4" LONG	1" PL. G40.21 44W	

FINISH
UNCOATED

NOTE

1. WELDING

ALL WELDING SHALL CONFORM TO CSA STANDARD W59. FABRICATOR SHALL BE FULLY APPROVED BY THE CANADIAN WELDING BUREAU AS PER CSA STANDARD W47.1.

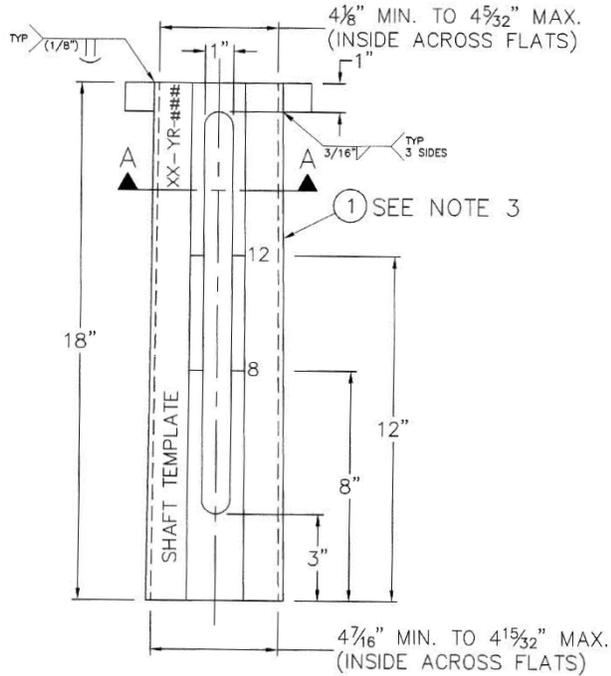
2. IDENTIFICATION AND MARKINGS

LETTERS FOR 8 AND 12 INCH LOCATION MARKS, ARM TEMPLATE, SHAFT TEMPLATE, MANUFACTURER AND YEAR SHALL BE EITHER STAMPED OR ENGRAVED, THEN IN-FILLED WITH A LIGHT COLOURED PAINT. LETTERS SHALL BE MINIMUM 1 INCH HIGH AND 1 INCH WIDE WITH 1/2 INCH SPACING BETWEEN LETTERS. TYPICAL FORMAT IS SHOWN BELOW.

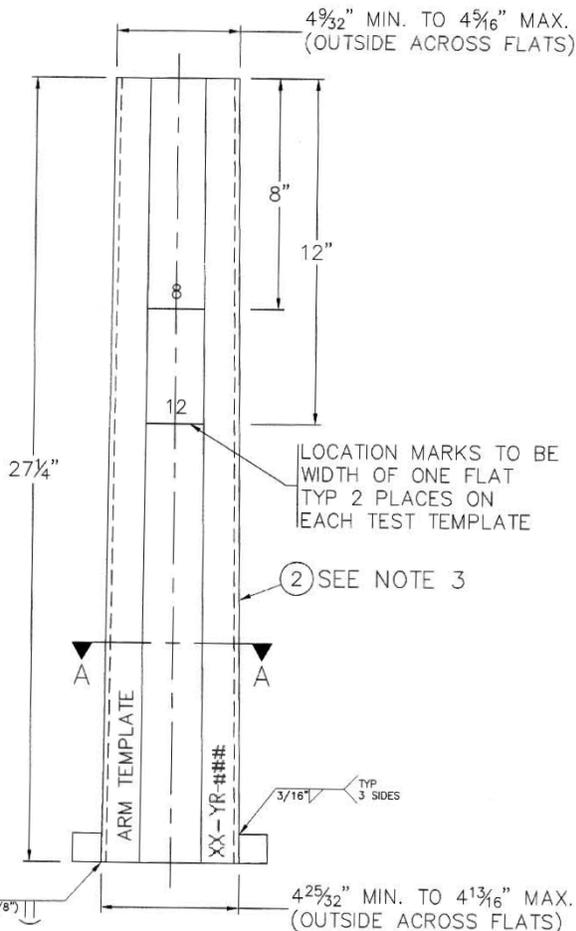
XX IS THE POLE MANUFACTURER'S CODE, YR IS THE LAST TWO DIGITS OF THE YEAR OF MANUFACTURE AND ### IS THE POLE NUMBER STARTING WITH 001 AND PROCEEDING CONSECUTIVELY FOR EACH ADDITIONAL POLE DURING THE YEAR OF MANUFACTURE.

$$\begin{array}{c} \downarrow \\ 1" \text{ MIN} \\ \uparrow \\ 1" \text{ TYP} \end{array} \text{XX} - \text{YR} - \text{###} \begin{array}{c} \downarrow \\ 1/2" \text{ TYP} \end{array}$$

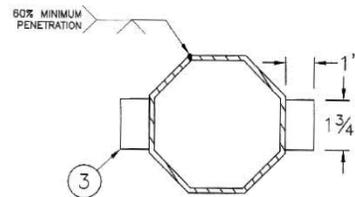
3. ALL FLATS SHALL BE EQUAL WIDTH.



SHAFT TEMPLATE



ARM TEMPLATE



SECTION A-A



REV. No.	DATE	REVISIONS	APPROVED
1	JUNE 17 2004	REDRAWN	
THE CITY OF WINNIPEG PUBLIC WORKS DEPARTMENT TRANSPORTATION DIVISION GES ENGINEERING INC. CALGARY, AB. PHONE (403) 240-2921 FAX (403) 240-3713 TEST TEMPLATE FOR ARM AND SHAFT			
DESIGNED AND APPROVED <i>R. Selme</i> DATE <i>JULY 23, 2004</i>	DRAWN G.G. DATE JUNE 13, 2004	DWG No. ST-107 SCALE NTS SHEET 1 OF 1	REV. No. 1