

PART 1 GENERAL

1.1 SUMMARY

- .1 Section Includes:
 - .1 Materials and installation of low-pressure metallic ductwork, joints and accessories.

1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A653/A653M-03, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 National Fire Protection Association (NFPA).
 - .1 NFPA 90A-02, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B-02, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
- .4 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 2nd Edition 1995 and Addendum No. 1, 1997.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual, 1985, 1st Edition.
 - .3 IAQ Guideline for Occupied Buildings Under Construction 1995, 1st Edition.

PART 2 PRODUCTS

2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
250	C
125	C

- .2 Seal classification:
 - .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.
 - .2 Class B: longitudinal seams, transverse joints and connections made airtight with sealant tape or combination thereof.
 - .3 Class C: transverse joints and connections made air tight with gaskets sealant tape or combination thereof. Longitudinal seams unsealed.

2.2 SEALANT

- .1 Sealant: oil resistant, water borne , polymer type flame resistant duct sealant.
Temperature range of minus 30 degrees C to plus 93 degrees Celsius.

2.3 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

2.4 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

2.5 FITTINGS

- .1 Fabrication: to SMACNA.
- .2 Radiused elbows.
 - .1 Rectangular. Centreline radius: 1.5 times width of duct.
- .3 Mitred elbows, rectangular:
 - .1 To 400 mm: with single thickness turning vanes.
 - .2 Over 400 mm: with double thickness turning vanes.
- .4 Branches:
 - .1 Rectangular main and branch: with radius on branch 1.5 times width of duct or 45 degrees entry on branch.
- .5 Transitions:
 - .1 Diverging: 20 degrees maximum included angle.
 - .2 Converging: 30degrees maximum included angle.
- .6 Offsets:
 - .1 Full radiused elbows as indicated.
- .7 Obstruction deflectors: maintain full cross-sectional area.
 - .1 Maximum included angles: as for transitions.

2.6 FIRE STOPPING

- .1 Retaining angles around duct, on both sides of fire separation.
- .2 Fire stopping material and installation must not distort duct.

2.7 GALVANIZED STEEL

- .1 Lock forming quality: to ASTM A653/A653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to SMACNA.

2.8 HANGERS AND SUPPORTS

.1 Hangers and Supports: in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.

.1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.

.1 Maximum size duct supported by strap hanger: 500.

.2 Hanger configuration: to ASHRAE and SMACNA.

.3 Hangers: galvanized steel angle with galvanized steel rods to ASHRAE and SMACNA following table :

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6
1051 to 1500	40 x 40 x 3	10

.4 Upper hanger attachments:

.1 For concrete: manufactured concrete inserts.

.2 For steel joist:: manufactured joist clamp steel plate washer.

.3 For steel beams: manufactured beam clamps:

PART 3 EXECUTION

3.1 GENERAL

.1 Do Work in accordance with NFPA 90A NFPA 90B ASHRAE SMACNA.

.2 Do not break continuity of insulation vapour barrier with hangers or rods.

.1 Insulate strap hangers 100 mm beyond insulated duct.

.3 Install breakaway joints in ductwork on sides of fire separation.

.4 Manufacture duct in lengths to accommodate installation of acoustic duct lining. Duct size to be increased to offset thickness of liner. Duct sizes shown to be duct inside dimension.

3.2 HANGERS

.1 Strap hangers: install in accordance with SMACNA.

.2 Angle hangers: complete with locking nuts and washers.

.3 Hanger spacing: as follows:

Duct Size (mm)	Spacing (mm)
to 1500	3000
1501 and over	2500

3.3 WATERTIGHT DUCT

.1 Provide watertight duct for:

□

- .1 Fresh air intake.
- .2 Form bottom of horizontal duct without longitudinal seams.
 - .1 Solder joints of bottom and side sheets.
 - .2 Seal other joints with duct sealer.
- .3 Fit base of riser with 50 mm deep drain sump and 32 mm drain connected, with deep seal and discharging as indicated.

3.4 SEALING AND TAPING

- .1 Apply sealant to outside of joint to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of one coat of sealant to manufacturers recommendations.

END OF SECTION