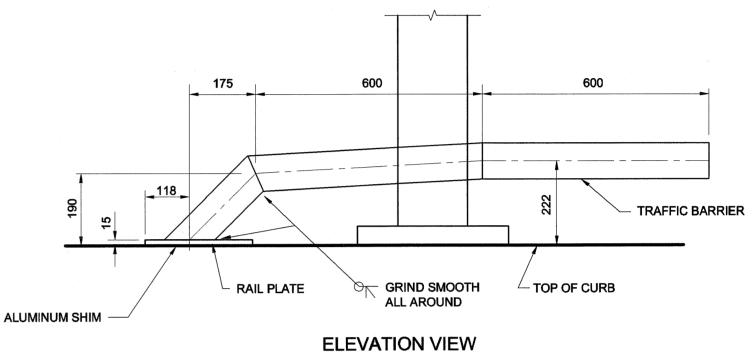


TRAFFIC SIDE

PLAN VIEW



TERMINATION RAIL DETAIL

SCALE 1:10

1. THE 19mmØ HOLES, (4), IN THE BASE OF THE BARRIER RAIL PLATE ARE DESIGNED TO ACCOMMODATE 16mmØ ANCHOR BOLTS AS SHOWN. SUPPLY EACH ANCHOR BOLT WITH: ONE STAINLESS STEEL PLAIN WASHER, ONE STAINLESS STEEL LOCK WASHER, ONE STAINLESS STEEL HEX NUT, AND ONE 50mm GALVANIZED PLATE WASHER.

2. A COMBINATION OF 1.5, 3.0, AND/OR 6.0mm THICK ALUMINUM RAIL PLATE SHIMS ARE TO BE USED AS REQUIRED TO SET THE BARRIER RAIL TO THE SPECIFIED HEIGHT. (MINIMUM 3.0mm SHIM REQUIRED AT EACH PLATE).

3. REMOVE ALL BURRS AND SHARP EDGES IN THE SHOP. AFTER INSTALLATION OF THE BARRIER HAS BEEN COMPLETED, THE TOP EDGES AND CORNERS OF THE BARRIER RAIL POSTS SHALL BE ROUNDED SMOOTH TO THE SATISFACTION OF THE CONTRACT ADMINISTRATOR.

4. SEE DRAWING NO. 72 FOR BILL OF MATERIALS.

5. BOTTOM SURFACE OF SHIM, (SURFACE IN CONTACT WITH CONCRETE), IS TO BE PAINTED WITH TWO COATS OF ALKALI RESISTANT BITUMINOUS PAINT, EACH COAT APPLIED 1.0mm IN THICKNESS.

6. SEE BRIDGE DETAIL DRAWINGS FOR DETAILS OF: P1 TYPE POST AND APPLICABLE COMPONENTS; BARRIER RAIL; SPLICE BAR; SPLICE BAR TO RAIL ASSEMBLY; RAIL END CAP; AND RAIL CLAMP BAR.

SPECIFICATIONS:

ENGINEER'S SEAL

BRUCE W.

BIGLOW

CONSULTANT DRAWING NO.

DATE 2200 02 07

41-09-0265-376-00

05/07/05 MP

DATE BY

0 ISSUED FOR CONSTRUCTION

NO. REVISIONS

OBTAINED FROM THE INDIVIDUAL UTILITIES

BEFORE PROCEEDING WITH CONSTRUCTION.

1. EXTRUDED ALUMINUM SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM B221, ALLOY 6061-T6 OR ALLOY 6351-T6 (MINIMUM ELONGATION 10%).

2. THE STAINLESS STEEL HEX HEAD AND THE SOCKET HEAD CAP SCREWS SHALL MEET THE REQUIREMENTS OF ASTM A276, TYPE 316 AND THE DIMENSIONAL REQUIREMENTS OF ANSI B18.3. 3. DIMENSIONAL TOLERANCES NOT SHOWN OR IMPLIED ARE INTENDED TO BE THOSE

CONSISTENT WITH THE PROPER FUNCTIONING OF THE PART, INCLUDING IT'S APPEARANCE, AND ACCEPTED MANUFACTURING PRACTICES.

4. WELDING SHALL CONFORM TO THE REQUIREMENTS OF CSA STANDARDS S244-1969, WELDED ALUMINUM DESIGN AND WORKMANSHIP AND W47.2-1967, ALUMINUM WELDING QUALIFICATION CODE. ALUMINUM FILLER SHALL BE ER5556.

5. THE CONTRACTOR SHALL SUBMIT COMPLETE SHOP DRAWINGS CONSISTING OF THREE PRINTS AND ONE REPRODUCIBLE SEPIA TO THE CONTRACT ADMINISTRATOR FOR APPROVAL PRIOR TO FABRICATION OF ALUMINUM BARRIER COMPONENTS.

6. ANTI-SEIZE COATING TO BE APPLIED TO ALL THREADED COMPONENTS WHEN BEING ASSEMBLED.

METRIC ALL DIMENSIONS INDICATE MILLIMETRES UNLESS NOTED OTHERWISE Bid Opportunity No. 257-2005

Certificate of Authorization UMA Engineering Ltd.

No. 256 Expiry: April 30, 2006 THE CITY OF WINNIPEG **PUBLIC WORKS DEPARTMENT** Winnipeg

ENGINEERING DIVISION

REDWOOD BRIDGE REHABILITATIVE MAINTENANCE AND **RELATED WORKS**

WEST & EAST PAVEMENT APPROACHES ALUMINUM BALANCED BARRIER RAIL

CITY DRAWING NUMBER B113-05-74 SHEET 74 OF 74

POST, RAIL & CURB TRANSITION DETAILS