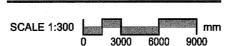
TRUSS

© OF BRG'S AT WEST ABUTMENT

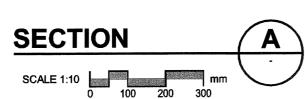
GENERAL PLAN

⊈ PIER #3

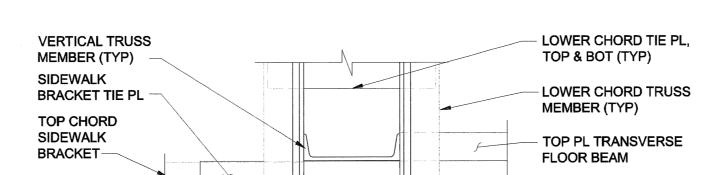
NEW PL 6x150



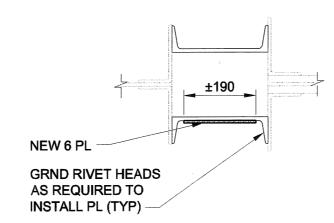
REPAIR TYPE 3: PL 6x150 WELD AS FAR AS ACCESS WILL ALLOW **REPAIR TYPE 2:** PL 6x150 -AREA OF SEVERE **CORROSION AND/OR** COMPLETE PERFORATION-

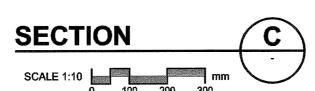


VERTICAL TRUSS MEMBER REPAIR DETAIL: REPAIR TYPE 3 TO BE USED IN LIEU OF REPAIR TYPE 2 WHERE ACCESS FOR A PROPER WELD IS POOR.



SECTION

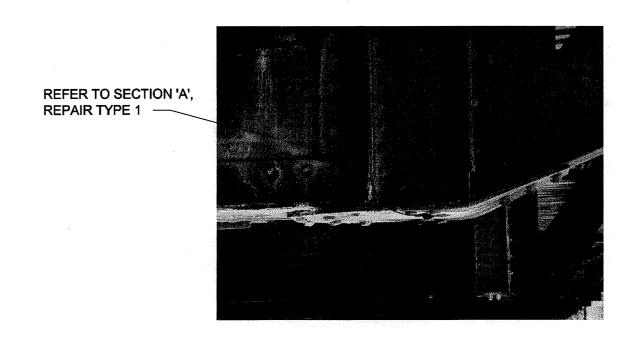




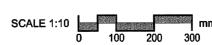
DRAWING NOTES

PIER #5

- 1. ALL STEEL SHALL CONFORM TO CSA-G40.21 1998, GRADE 350 W AND SHALL BE GALVANIZED TO CSA G164-M92 "HOT DIP GALVANIZING OF IRREGULARLY SHAPED ARTICLES" AFTER
- 2. BOLTS SHALL BE M20 A325, TYPE 1 AND SHALL BE GALVANIZED. BOLT THREADS SHALL BE EXCLUDED FROM THE SHEAR PLANES OF ANY SURFACES.
- 3. ALL WELDING SHALL BE IN ACCORDANCE WITH CSA W59-M1989 "WELDED STEEL
- 4. FABRICATORS SHALL BE CERTIFIED IN ACCORDANCE WITH CSA W47.1-92
- "CERTIFICATION OF COMPANIES FOR FUSION OF STEEL STRUCTURES". 5. UNLESS OTHERWISE NOTED, THE MINIMUM FILLET WELDS SHALL BE: 6mm FOR PLATE <= 20mm THICK
- 8mm FOR PLATE > 20mm THICK 6. THE CONTACT SURFACES OF BOLTED PARTS SHALL BE HOT DIP GALVANIZED
- OR ZINC METALLIZED AND THEN HAND WIRE BRUSHED. 7. THE DIMENSIONS AND MEMBER SIZES SHOWN ARE BASED ON ORIGINAL CONSTRUCTION DRAWINGS AND FIELD OBSERVATIONS WHICH MAY OR MAY NOT REPRESENT ACTUAL CONDITIONS. CONTRACTOR SHALL FIELD MEASURE COMPONENTS PRIOR TO FABRICATION
- OF REPAIR MATERIALS TO ENSURE A PROPER FIT. 8. BOLT HOLES IN REPLACEMENT COMPONENTS MAY BE FIELD DRILLED TO A MAXIMUM OF 2mm LARGER THAN THE NOMINAL BOLT DIAMETER.
- 9. ALL REPAIR AREAS REQUIRE SURFACE PREPARATION AND PAINTING. SEE SPECIFICATION
- 10. TYPES OF REPAIR AT EACH SIDEWALK BRACKET LOCATION SHALL BE DETERMINED BY THE CONTRACT ADMINISTRATOR.



PHOTOGRAPH OF TRUSS VERTICAL MEMBER REPAIR



Bid Opportunity No. 257-2005

CITY DRAWING NUMBER

SHEET

B113-05-60

ALL DIMENSIONS SHOWN ON THE DRAWINGS ARE BASED ON AVAILABLE INFORMATION AND RECORD DRAWINGS. THE CONTRACTOR SHALL FIELD MEASURE AND VERIFY ALL DIMENSIONS PRIOR TO COMMENCING CONSTRUCTION OR PRIOR TO PREPARATION OF SHOP DRAWINGS. THE CONTRACTOR SHALL MAKE THE APPROPRIATE ADJUSTMENTS TO THE APPLICABLE DETAILS AND DIMENSIONS ACCEPTABLE TO THE CONTRACT ADMINISTRATOR. THE CONTRACTOR SHALL THEN FABRICATE AND CONSTRUCT THE WORKS IN ACCORDANCE WITH THE CORRECTED DIMENSIONS.

REPAIR TYPE 1:

AREA OF SEVERE CORROSION AND/OR

COMPLETE PERFORATION -

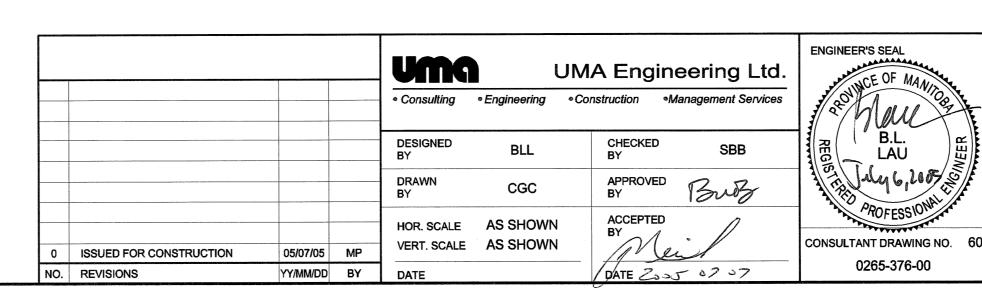
PL 6x200

WHOLE NUMBERS INDICATE MILLIMETRES DECIMALIZED NUMBERS INDICATE METRES

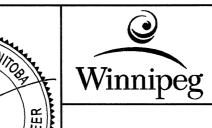
WELD BOT OF NEW PL

TO TOP OF EXST ANGLE

Certificate of Authorization UMA Engineering Ltd. No. 256 Expiry: April 30, 2006



T, PIER #4



THE CITY OF WINNIPEG **PUBLIC WORKS DEPARTMENT**

REDWOOD BRIDGE REHABILITATIVE MAINTENANCE AND **RELATED WORKS**

> **MISCELLANEOUS BRIDGE REPAIRS PLAN, SECTIONS AND DETAILS**

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